

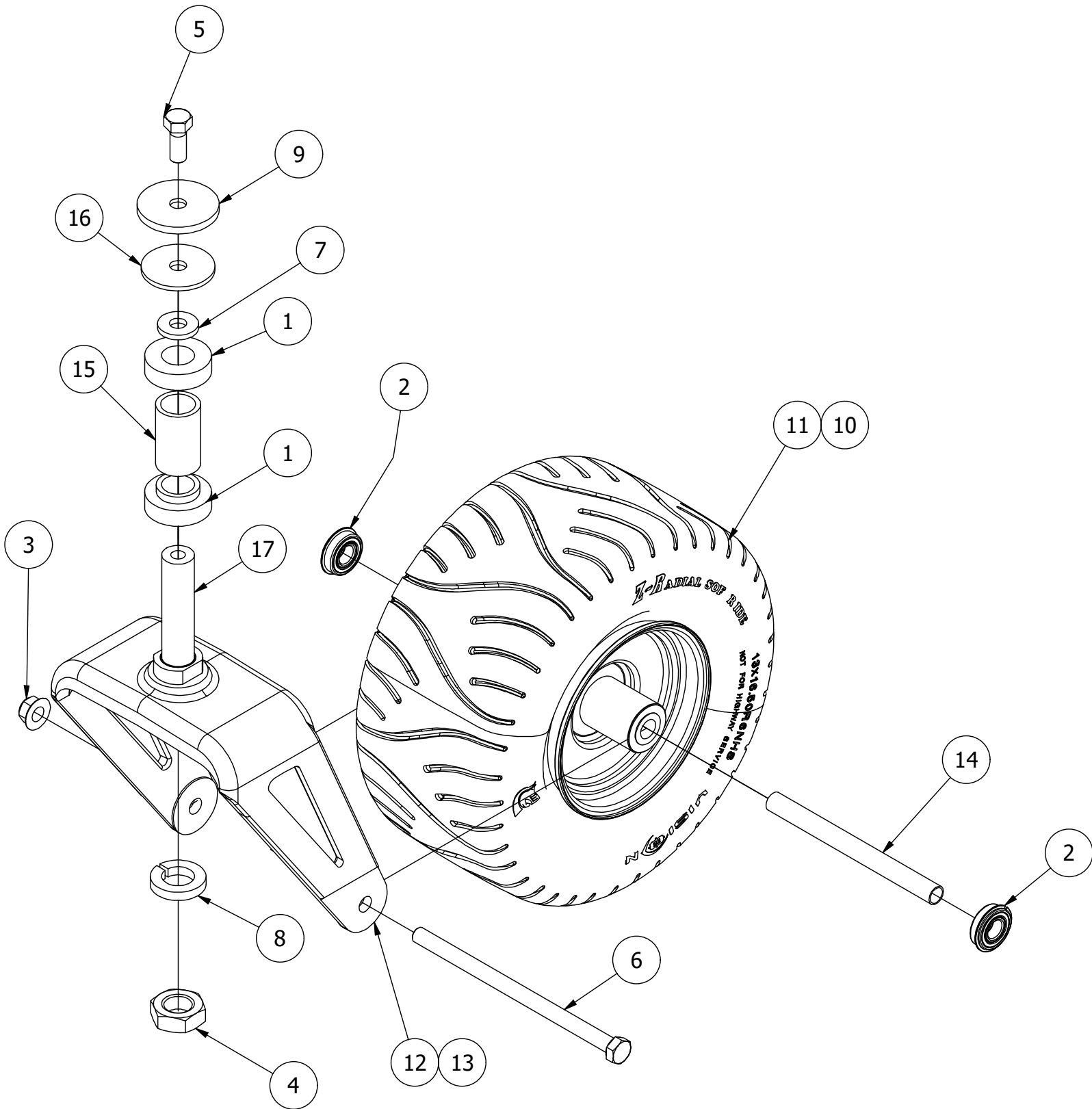


SRT XD Mower
Parts Manual 2023

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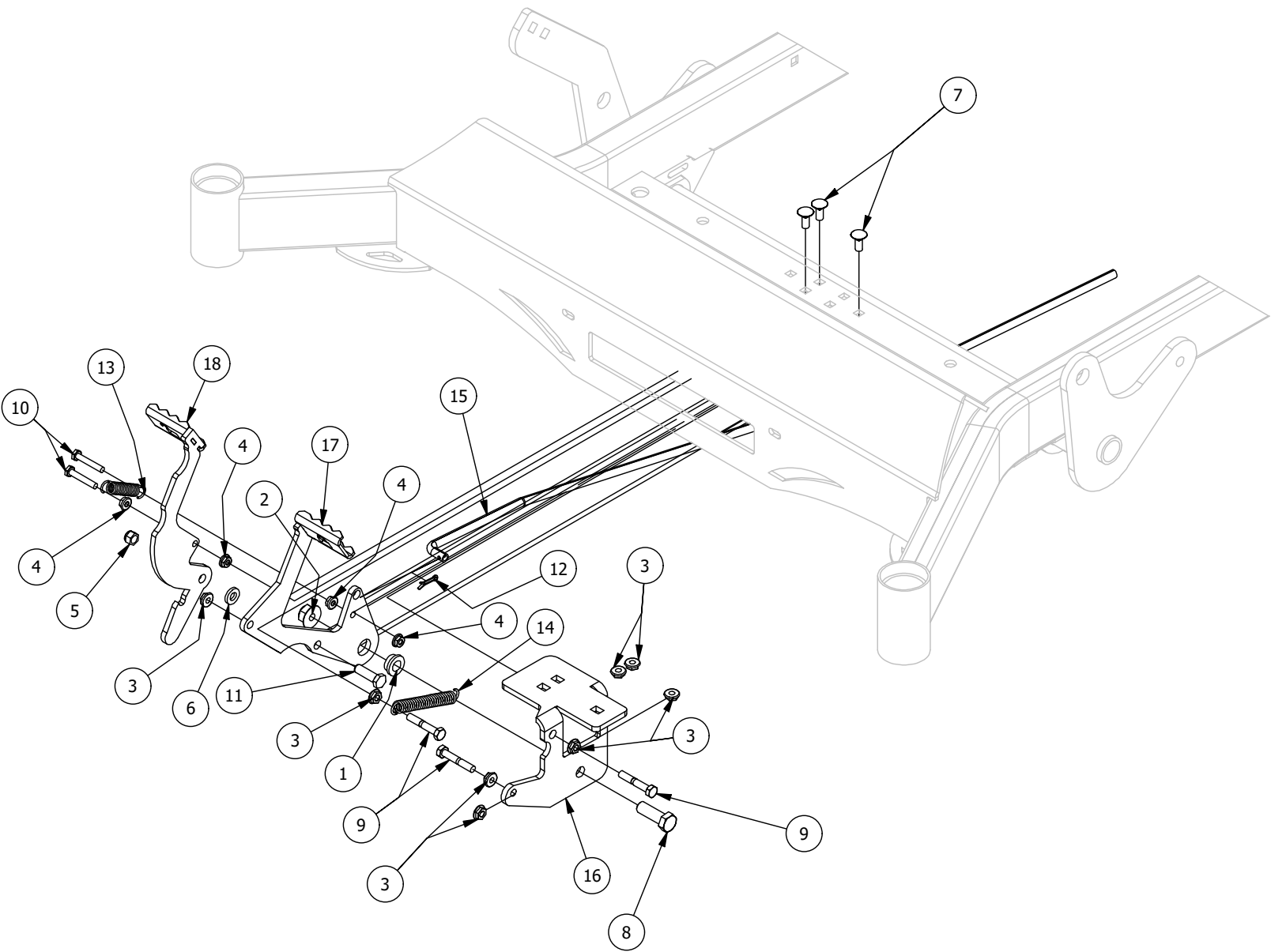
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Front Fork Assembly



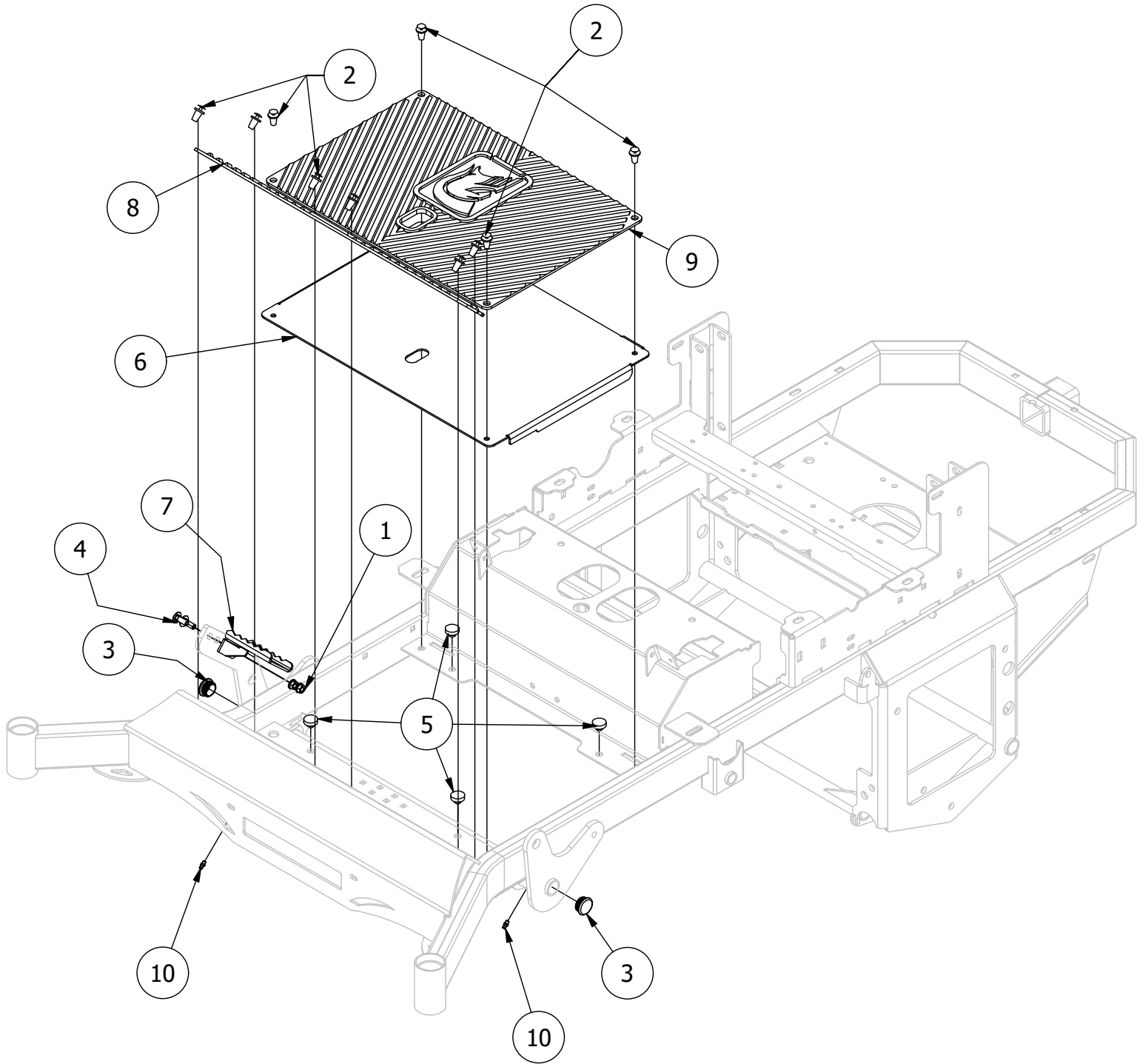
Front Fork Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0006-00	1" INSERT BEARING
2	2	410-0018-00	RZ Front Wheel Bearing for 422-0027-00
3	1	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
4	1	413-0063-00	1"-8 FIN HEX JAM NUT ZC
5	1	418-0002-00	1/2-20 X 1-1/4 HEX FLANGE BOLT GR 8 ZC YELLOW
6	1	418-0003-00	1/2-13 X 8-1/2 HEX C/S GR 5 ZINC YELLOW
7	1	419-0003-00	1/2 FENDER WASHER 1-1/4" OD ZINC
8	1	419-0024-00	1" L/W MED SPLIT ZC
9	1	419-0025-00	Front Fork Caster Top Washer
10	1	422-0024-00	Mower Front Wheel Hub Cap
11	1	422-0042-00	Spartan Radial Tire Wheel Assembly 2018
12	1	423-0001-03	RT&SRT Caster Wheel Fork 2018
13	1	423-0001-KT	RT and SRT Caster Wheel Fork Kit
14	1	425-0010-00	Mower Caster Fork Wheel Spacer
15	1	425-0011-00	Caster Fork Shaft Bearing Spacer
16	1	426-0006-03	Mower Caster Shaft Washer
17	1	437-0019-00	RT&SRT Mower Caster Wheel Shaft 2018

Park Brake Assembly



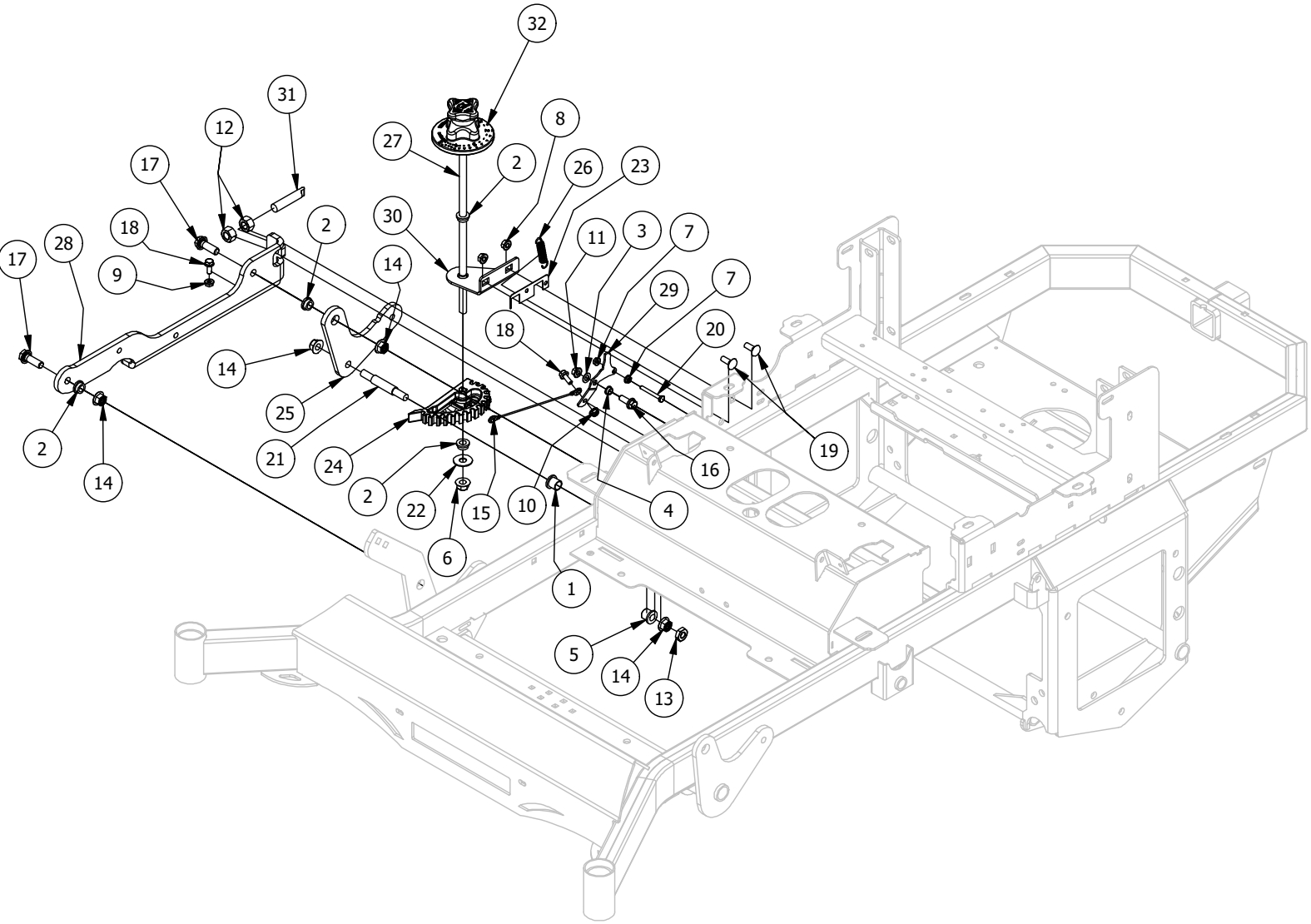
Park Brake Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
2	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
3	9	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
4	4	413-0012-00	1/4-20 HEX FLANGE NUT W/SERRATIONS ZC YELLOW
5	1	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
6	1	413-0052-00	3/8 ID X 3/4 OD X .125 THK BRONZE WASHER
7	3	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
8	1	418-0020-00	1/2-13 X 1-1/2 HEX C/S GR 5 ZINC
9	3	418-0027-00	5/16-18 X 1-3/4 HEX C/S GR 2 ZINC
10	2	418-0029-00	1/4-20 X 1-1/4 HEX C/S GR 2 ZINC
11	1	418-0030-00	3/8-16 X 1-1/4 HEX C/S GR 2 ZINC
12	1	420-0001-00	1/8 X 3/4 COTTER PIN ZINC
13	1	434-0003-00	Brake Pedal Release Spring
14	1	434-0015-00	Brake Pedal Release Spring
15	1	435-0004-60	Mower Brake Linkage
16	1	439-0009-03	Mower Frame Brake Mounting Bracket
17	1	490-0016-03	Mower Brake Lock Lever Assembly
18	1	490-0017-03	Mower Brake Unlock Lever Assembly

Floorboard and Deck Height Pedal Assembly



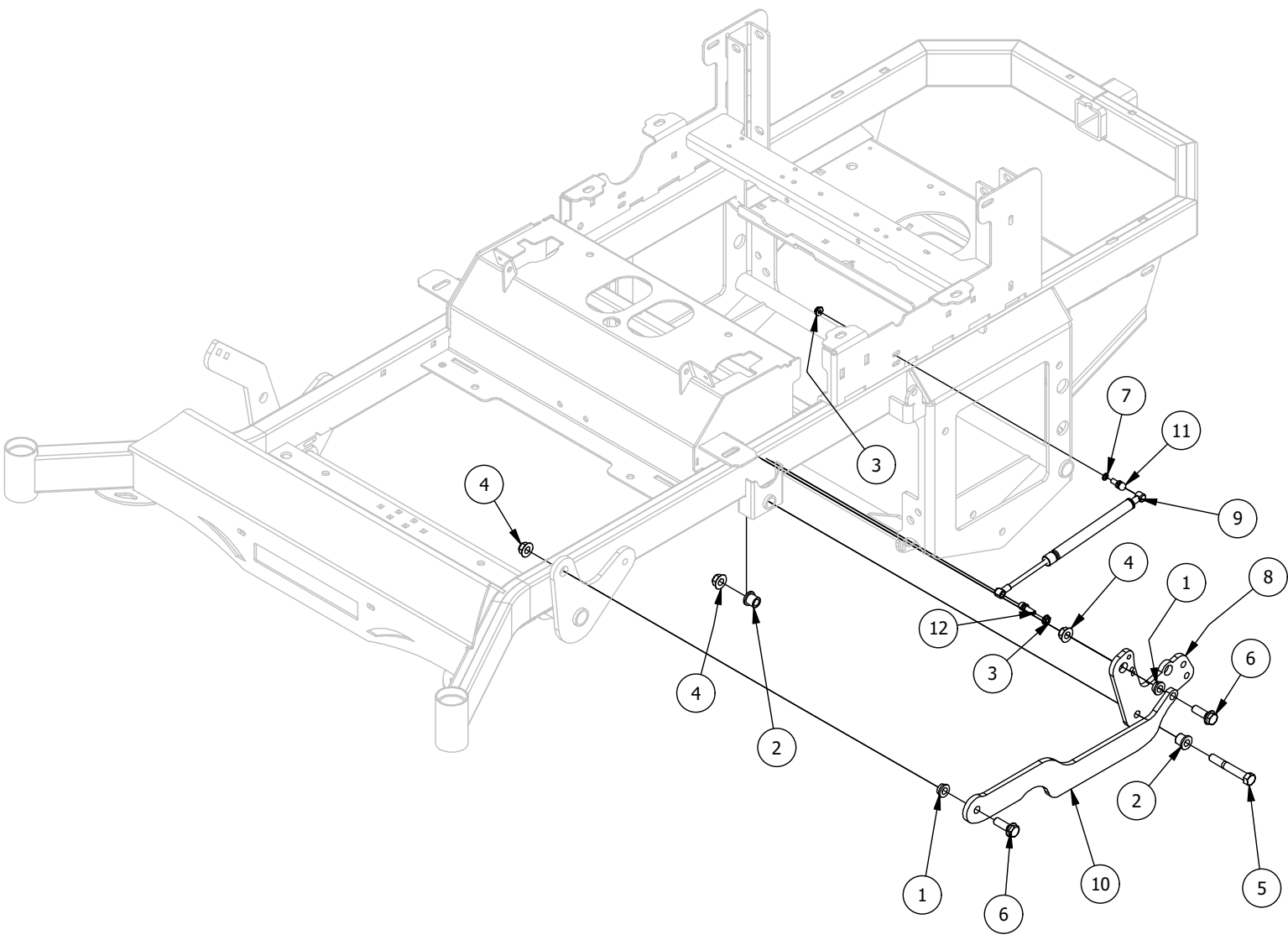
Floorboard and Deck Height Pedal Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
2	10	414-0002-00	8MM PUSH TYPE RETAINER NYLON BLACK
3	2	414-0015-00	1-1/4" Round Tube Plug
4	2	418-0045-00	3/8-16 X 1 Carriage Bolt Zinc Yellow
5	4	429-0002-00	Push-In Rubber Bumper, Mower Floor
6	1	439-0007-03	Mower Floorboard
7	1	439-0059-03	Mower Deck Height Foot Pedal
8	1	481-0005-00	2017 Mower Rubber Foot Rest Mat
9	1	481-0006-00	2017 Mower Logo Floor Mat
10	2	624-1000-00	1/4 drive type straight grease fitting zc (g.L. only)

Deck Height Adjuster Assembly



Deck Height Adjuster Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	410-0008-00	5/8" ID X 3/4" OD X 3/4" LENGTH FLANGE BUSHING
2	4	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
3	1	410-0011-00	3/8 X 3/4 Bronze Washer
4	1	410-0067-00	Bronze Bushing
5	1	410-0068-00	.502 ID X .753 OD X .75 OAL X1 FL OD X .125 FL BUSHING
6	1	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
7	2	413-0012-00	1/4-20 HEX FLANGE NUT W/SERRATIONS ZC YELLOW
8	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
9	1	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
10	1	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
11	1	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
12	2	413-0048-00	5/8-11 HEX NUT ZINC YELLOW
13	1	413-0067-00	1/2-13 Nylon Insert Jam Lock Nut Yellow Zinc
14	4	413-1005-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
15	1	414-0037-00	Height Indicator Cable
16	1	418-0040-00	3/8-16 X 1 HEX FLANGE BOLT GR 8 ZC YELLOW
17	2	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT GR 8 ZINC YELLOW
18	2	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
19	2	418-0053-00	3/8-16 X 1 CARRIAGE BOLT ZINC YELLOW
20	1	418-0067-00	1/4-20 X 2 HEX C/S GR 8 ZC YELLOW
21	1	418-0276-00	Rear Deck Height Bolt (Machined)
22	1	419-0014-00	Plastic Washer .52 ID_1.375 OD_.062 Flat Washer
23	1	425-0015-03	RZ Deck Height Indicator Rod Bracket Spacer
24	1	425-0032-00	2022 Deck Height Cam Casting
25	1	431-0004-03	Deck Height Brkt Right side
26	1	434-0003-00	Brake Pedal Release Spring
27	1	437-0003-00	Mower Deck Height Selector Shaft
28	1	439-0698-03	2021 Deck Height Arm Right Link
29	1	439-0711-60	2021 Deck Height Control Shaft Spring Bracket
30	1	439-0712-03	2021 Mower Deck Height Indicator Rod Bracket
31	1	444-0001-00	Mower HEIGHT SELECTOR CAM PIN
32	1	445-0007-00	2021 RZHD,RT,and SRT Deck Height Selector Knob

Deck Assist Spring Assembly

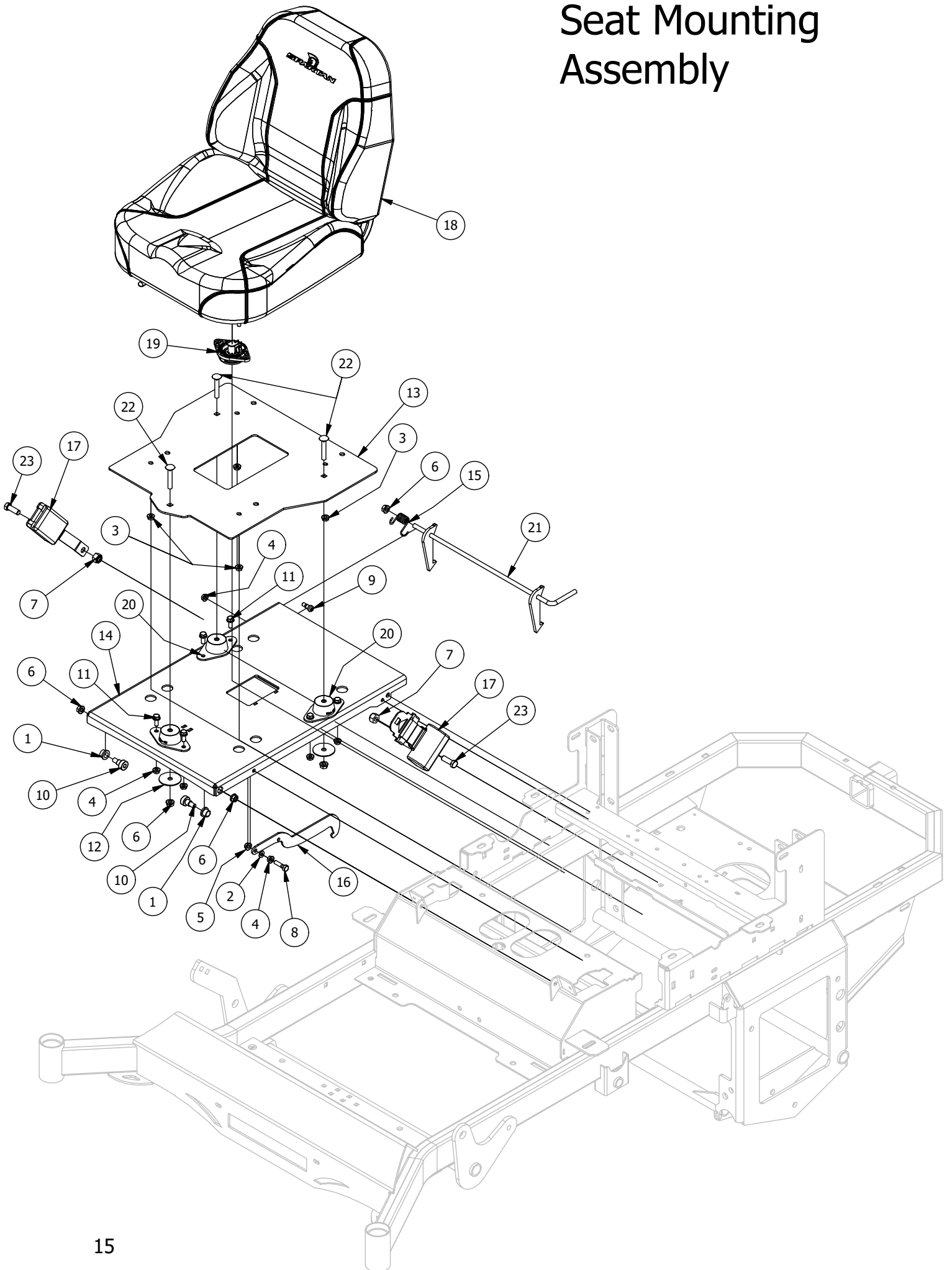


Deck Assist Spring Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
2	2	410-0068-00	.502 ID X .753 OD X .75 OAL X1 FL OD X .125 FL BUSHING
3	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
4	3	413-1005-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
5	1	418-0042-00	1/2-13 X 3-1/2 HEX C/S GR 5 ZINC YELLOW
6	2	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT GR 8 ZINC YELLOW
7	1	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
8	1	431-0005-03	Deck Height Brkt Left Actuator side
9	1	434-0001-00	Deck Gas Spring
10	1	435-0009-03	Mower Deck Height Left Link Arm
11	1	487-0005-00	Control Arm Damper Ball Stud
12	1	487-0008-00	Control Arm Damper Ball Stud 3/4" Thread

Drive Arm Assembly

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	148-0228	5/16-18 X 3/4 SL 5-LOBE (STAR) MALE SOFT TOUCH KNOB
2	2	403-0020-03	Mower Drive Handle Tube
3	4	410-0005-00	5/8" ID X 1-3/8" OD X 7/16" THK BEARING
4	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	6	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
6	6	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
8	4	413-0052-00	3/8 ID X 3/4 OD X .125 THK BRONZE WASHER
9	4	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
10	6	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
11	2	418-0050-00	1/2-13 X 3 HEX C/S GR 5 ZINC
12	6	418-0051-00	3/8-16 X 1-3/4 HEX C/S GR 2 ZINC
13	4	418-0063-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC YELLOW
14	1	419-0008-00	3/4" ID X FOR 1-3/16" HOLE FOR 11 GA RUBBER GROMMIT
15	4	419-0012-00	1/4 EXT TOOTH LOCKWASHER ZINC
16	4	425-0003-00	Mower Drive Arm Spacer
17	2	425-0004-00	Mower Drive Arm Hub & Deck Lift Arm Spacer
18	1	426-0002-03	Mower Left Control Arm Limit Switch Plate
19	1	426-0003-03	Mower Right Control Arm Limit Switch Plate
20	2	431-0002-00	Height/Pitch Adjustable Lower Drive Arm
21	2	431-0003-00	Height/Pitch Adjustable Upper Drive Arm
22	2	439-0010-03	Mower Drive Arm Pad Tube Mounting bracket
23	2	439-0011-03	Mower Drive Arm Pad Mount bracket
24	1	471-0028-00	2020 Mower Drive Arm Support Pad Left
25	1	471-0029-00	2020 Mower Drive Arm Support Pad Right
26	2	484-0001-00	Handle Grip
27	2	486-0030-00	NO Plunger Limit Switch
28	2	487-0001-00	Control Arm Damper
29	4	487-0005-00	Control Arm Damper Ball Stud
30	1	490-0012-03	Mower Left Drive Arm Bracket Assembly
31	1	490-0013-03	Mower Right Drive Arm Bracket Assembly
32	4	618-8064-50	1/4-20 x 5/8 Button Socket C/S

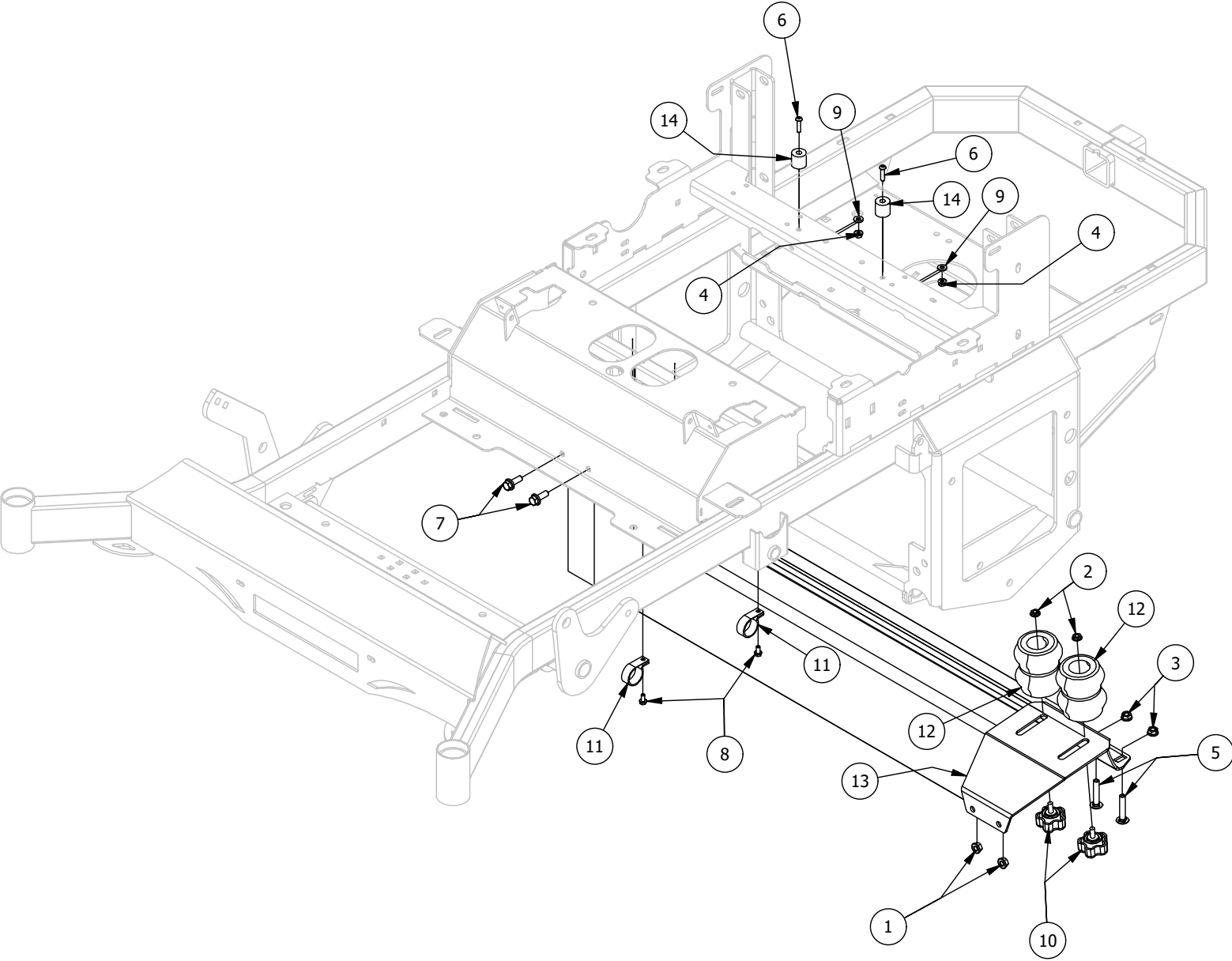
Seat Mounting Assembly



Seat Mounting Assembly

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0010-00	1/2" ID X 5/8" OD X 1/2" LENGTH FLANGE BUSHING
2	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
3	4	413-0019-00	5/16-18 NYLON INSERT FLANGE L/NUT ZINC
4	8	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
5	1	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
6	6	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
7	2	413-0054-00	7/16-20 Nylon Insert Locknut
8	1	418-0036-00	5/16-18 X 1-1/4 HEX TAP BOLT ZINC GR8
9	1	418-0037-00	3/8 X 3/8 SOCKET SHOULDER BOLT ZC YELLOW
10	2	418-0038-00	1/2 X 1/2 SOCKET SHOULDER BOLT ZC YELLOW
11	6	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
12	3	419-0022-00	3/8 X 2" OD FENDER WASHER ZC YELLOW
13	1	426-0231-03	2019 Floating Seat Plate
14	1	426-0232-03	2019 RT/SRT Floating Seat Base Plate
15	1	434-0004-00	Seat Latch Spring
16	1	439-0065-03	Mower Seat Latch Hook
17	1	471-0003-00	Mower Seat Belt
18	1	471-0015-00	2019 Full Suspension Seat
19	1	486-0036-00	Mower Seat Switch
20	3	487-0007-00	Floating Seat Damper-Stiffer
21	1	490-0011-61	Mower Seat Latch Release Assembly
22	3	618-2023-00	3/8"-16 x 2-1/4" Carriage Bolt
23	2	618-2097-00	7/16-20 x 1-1/4 GR8 Hex Cap Screw

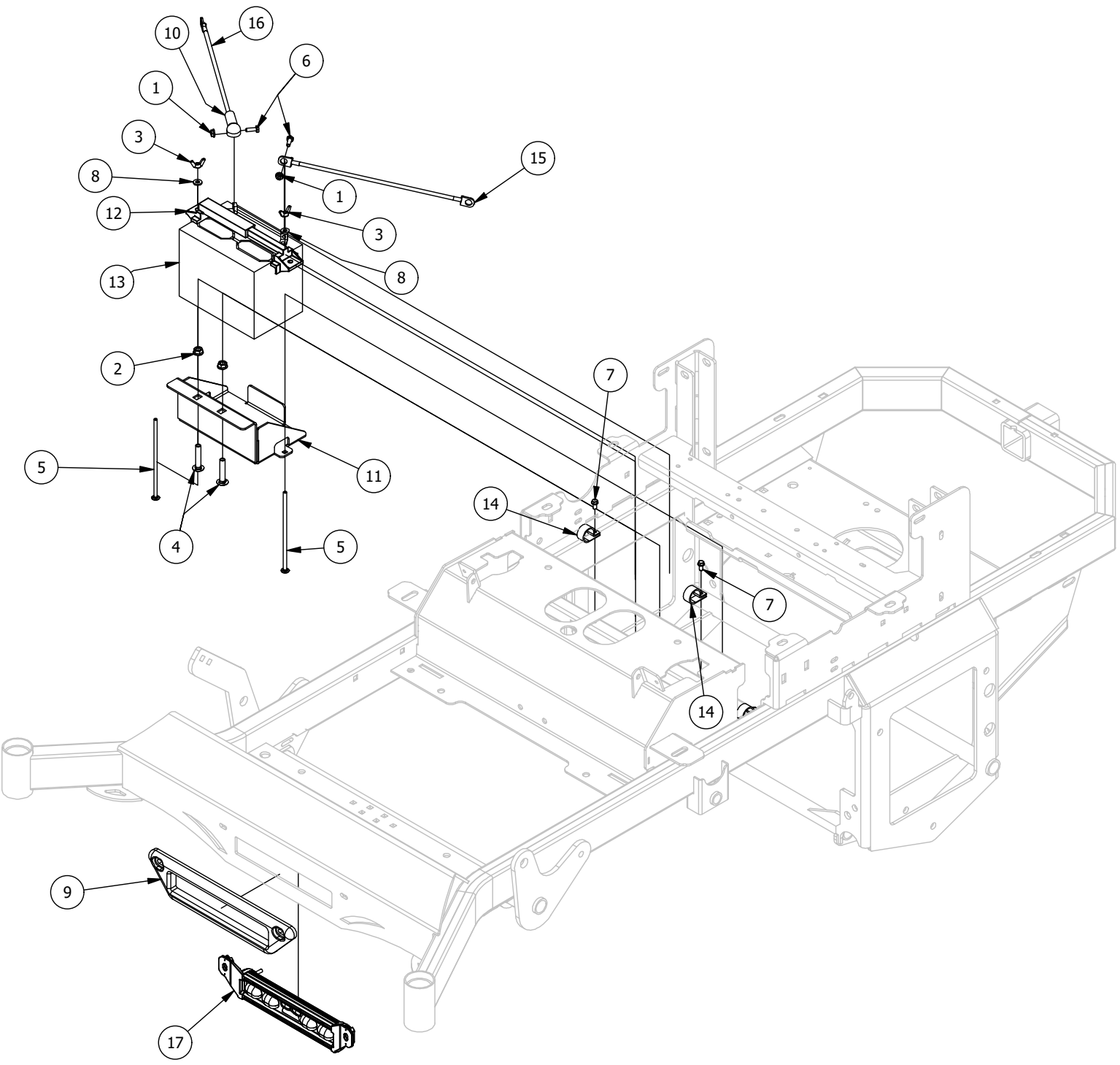
Seat Suspension Assembly



Seat Suspension Assembly

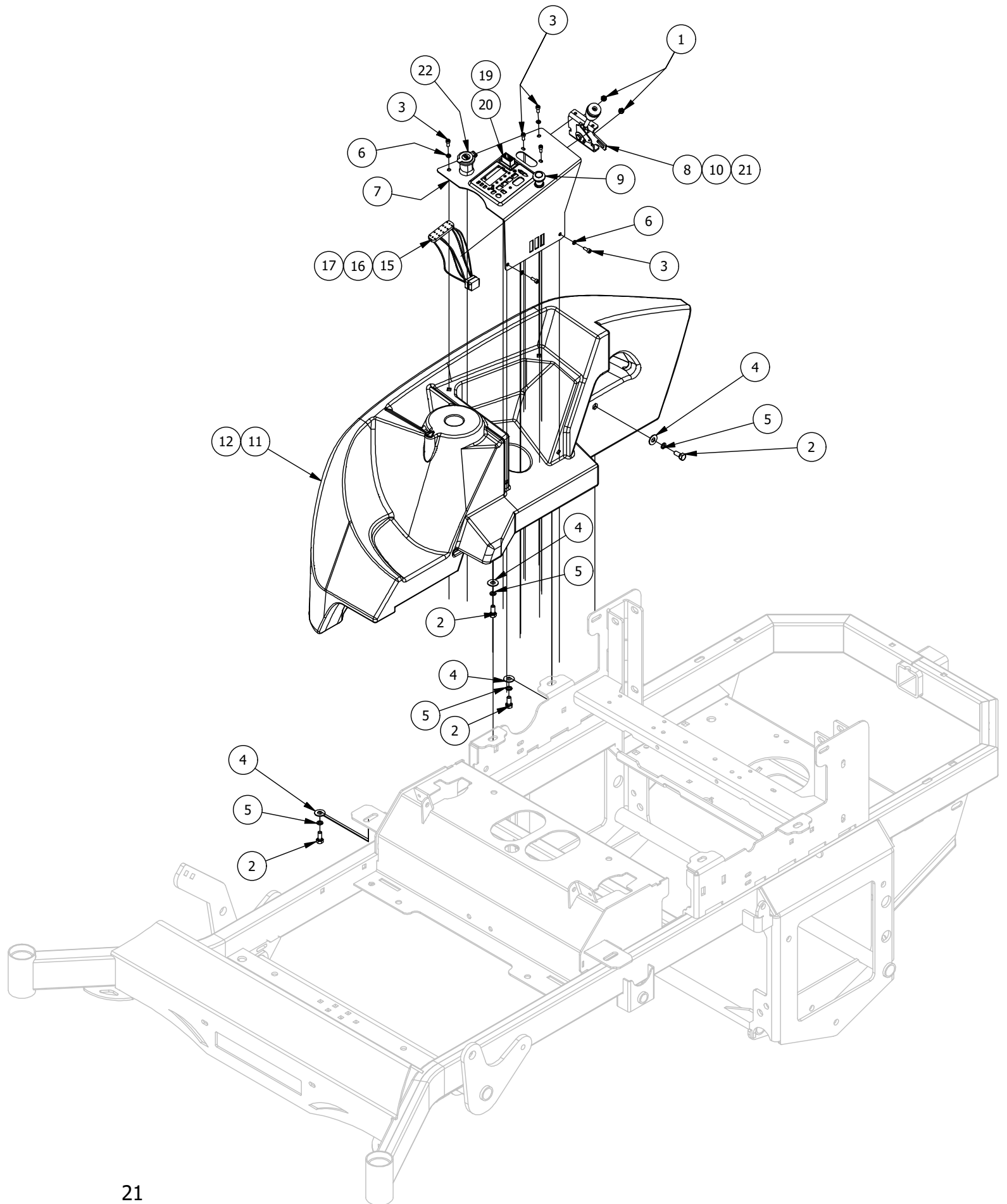
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
2	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
3	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
4	2	413-0026-00	1/4-20 NYLON INSERT FLANGE L/NUT ZINC
5	2	418-0033-00	3/8-16 X 2 CARRIAGE BOLT ZINC
6	2	418-0039-00	1/4-20 X 1 BUTTON SOCKET C/S 18-8 SS W/ BLACK MAGNI 577
7	2	418-0040-00	3/8-16 X 1 HEX FLANGE BOLT GR 8 ZC YELLOW
8	2	418-0059-00	1/4-20 X 1/2 IND. HWH SLOT F TCS ZINC
9	2	419-0023-00	1/4" Flat Washer_5/8 OD_18-8 SS Magn: 577 Black
10	2	445-0006-00	5/16-18 X 3/4 SL 5-LOBE (STAR) MALE SOFT TOUCH KNOB
11	2	472-0001-00	1-1/4" CHUSHIONED LOOP CLAMP BLACK
12	2	487-0003-00	SRT Rear Suspension Elastomer
13	1	490-0021-03	Mower Seat Suspension Bracket (SRT)
14	2	729-1000-00	Hood Rest Bumper-Lg UTV

Battery Assembly



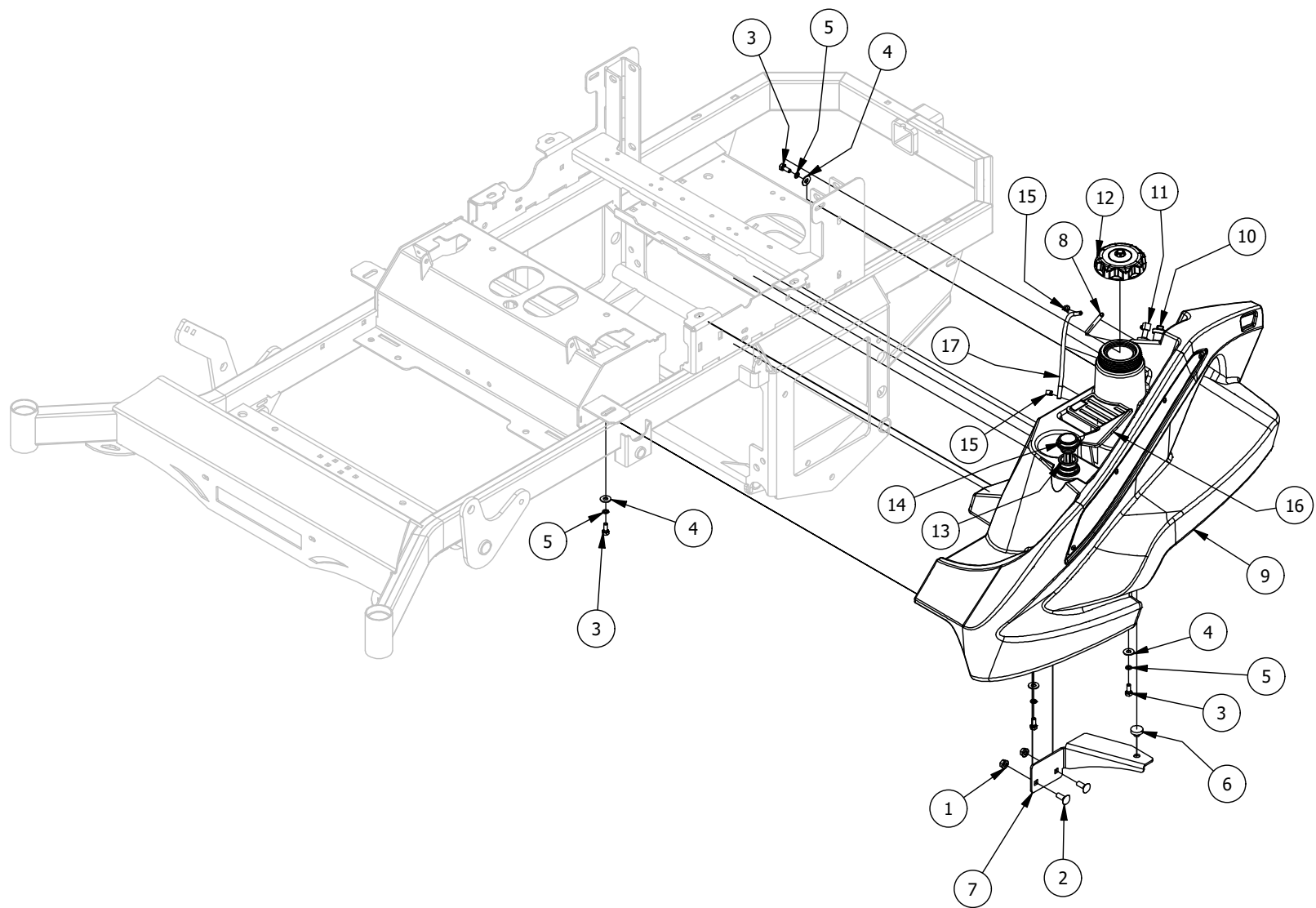
Battery Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0012-00	1/4-20 HEX FLANGE NUT W/SERRATIONS ZC YELLOW
2	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
3	2	413-0025-00	1/4-20 WING NUT ZINC
4	2	418-0033-00	3/8-16 X 2 CARRIAGE BOLT ZINC
5	2	418-0034-00	1/4-20 X 7 CARRIAGE BOLT ZINC
6	2	418-0035-00	1/4-20 X 3/4 HEX C/S GR 2 ZINC
7	3	418-0059-00	1/4-20 X 1/2 IND. HWH SLOT F TCS ZINC
8	2	419-0023-00	1/4" Flat Washer_5/8 OD_18-8 SS Magn: 577 Black
9	1	429-0003-00	Mower Front Nylon Bumper
10	1	436-0003-00	STRAIGHT INSULATING TERMINAL COVER BLK
11	1	439-0008-03	Mower Battery Box
12	1	443-0001-00	Battery Hold Down
13	1	468-0001-00	Mower Diesel Start Battery 350CCA
14	3	472-0002-00	1/2" CUSHIONED LOOP CLAMP
15	1	486-0016-00	Mower Positive Battery Cable 25" long
16	1	486-0017-00	Mower Negative Battery Cable 28" long
17	1	486-0042-00	Full Beam With Lighted Helmet Light Bar

Console Assembly



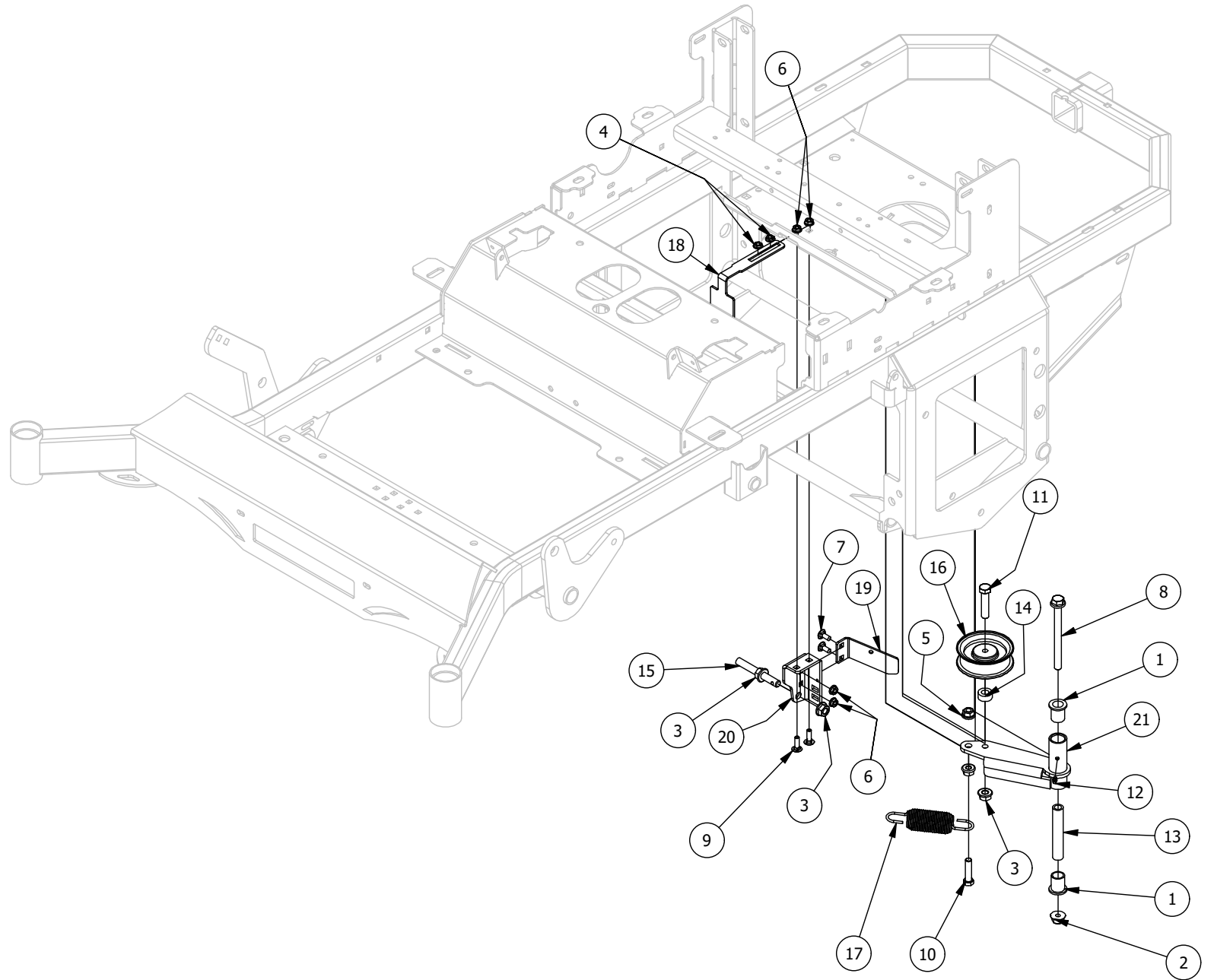
Console Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0008-00	10-24 NYLON INSERT LOCKNUT 18-8 SS
2	4	418-0054-00	5/16-18 X 3/4 HEX C/S ZINC
3	6	418-0055-00	10-24 X 1/2 SOCKET C/S 18-8 SS
4	4	419-0007-00	5/16 Flat Washer
5	4	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
6	4	419-0011-00	#10 SPLIT LOCKWASHER 18-8 SS
7	1	439-0022-03	Mower Control Panel Bracket, Machines With Choke
8	1	464-0001-00	Mower Throttle Cable Assembly w / Handle
9	1	464-0002-00	Choke Cable
10	1	464-0006-00	Kawasaki 730 EFI & 850 EFI Throttle
11	1	467-0002-00	Mower Console
12	1	467-0038-00	E Throttle Mower Console
13	1	486-0004-00	Mower Control Console, Carbureted Engine
14	1	486-0010-00	Mower B&S Vanguard 32hp/36hp Harness
15	1	486-0019-00	Vanguard 37 HP Harness
16	1	486-0024-00	Kawasaki EFI Wiring Harness
17	1	486-0040-00	Harness for Vanguard 26hp & Kawasaki 852cc&FX1000
18	1	486-0055-00	B&S Big Blk 40hp EFI SRT Harness
19	1	486-0057-00	Mower Control Console-EFI-Fuel Level Enabled
20	1	486-0058-00	Mower Control Console-Carbureted-Fuel Level Enabled
21	1	564-0004-00	Envy/FX1000 Throttle Cable
22	1	677-2075-00	12 Volt Auxiliary Plug

Gas Tank Assembly



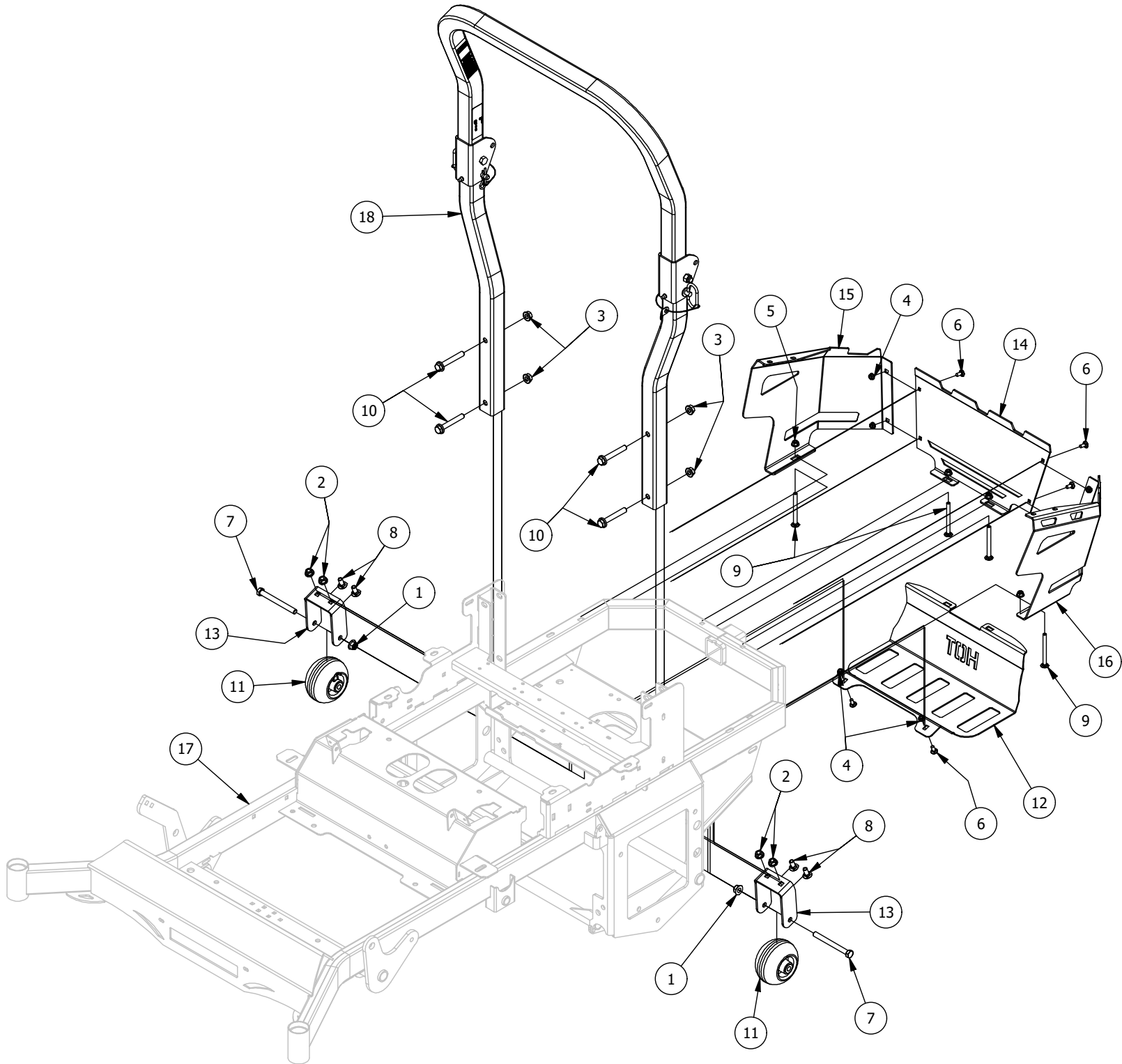
Gas Tank Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
2	2	418-0045-00	3/8-16 X 1 Carriage Bolt Zinc Yellow
3	4	418-0054-00	5/16-18 X 3/4 HEX C/S ZINC
4	4	419-0007-00	5/16 Flat Washer
5	4	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
6	1	429-0002-00	Push-In Rubber Bumper, Mower Floor
7	1	439-0448-03	RT/SRT Gas Tank Support
8	1	451-0002-00	Mower Fuel Tank Black 3/16" Vent Tube
9	1	467-0001-00	Mower Gasoline Fuel Tank Assembly
10	1	467-0006-00	Remote Tank Vent Valve w / Grommet
11	1	467-0012-00	Spartan 25.14" Fuel Pickup Tube W/ Filter Screen
12	1	467-0008-00	Tank Fill Neck Non-Venting Cap
13	1	467-0013-00	Fuel Level Gauge Grommet
14	1	467-0035-00	RT/SRT Rochester Fuel Gauge(8688-00003)
15	2	472-0004-00	1/2" (#8) Hose Clamp
16	1	481-0004-00	Rubber Tank Storage Compartment Insert
17	1	751-1014-00	1/4 Fuel Line - Low Perm

Pump Idler Assembly



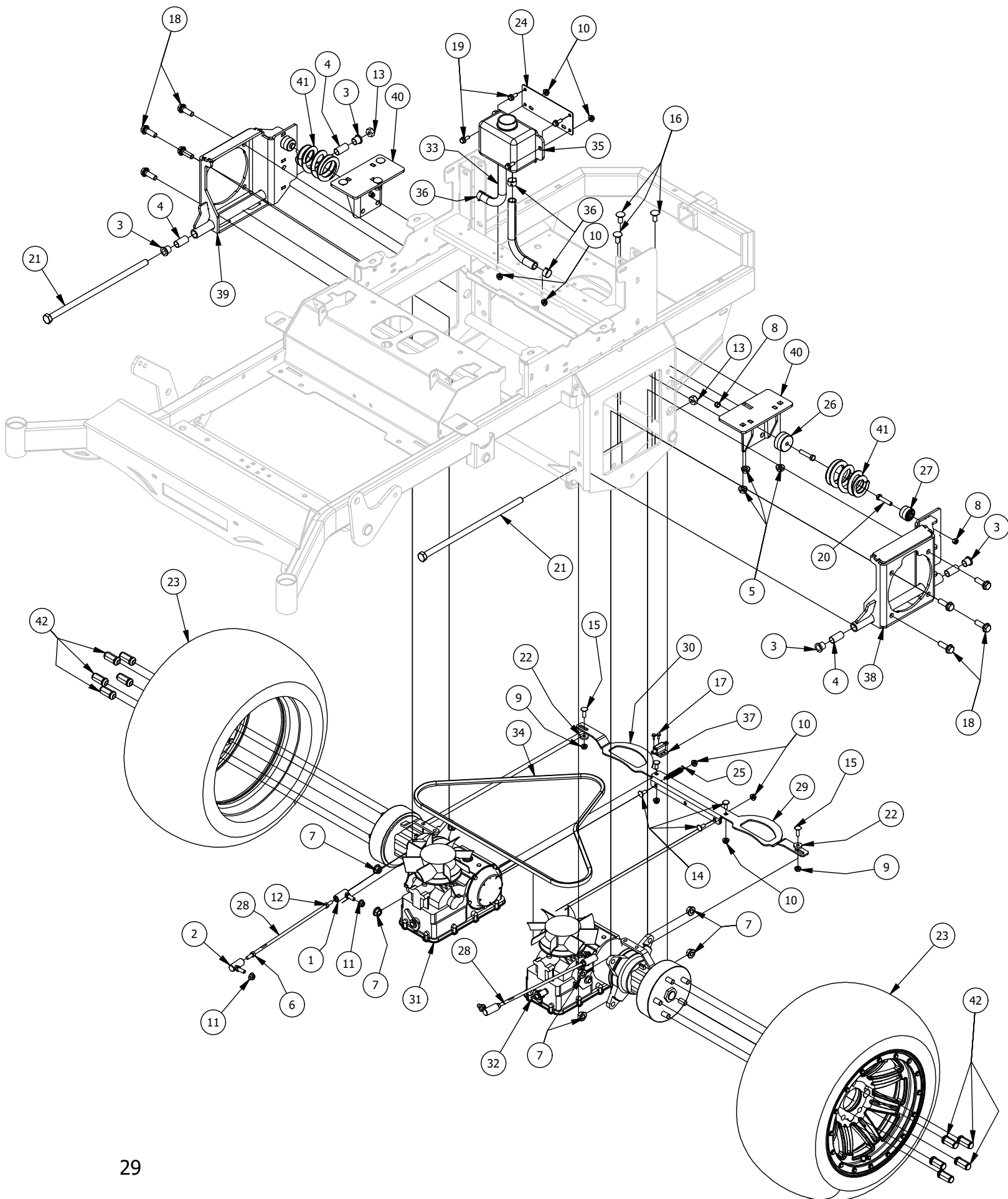
Pump Idler Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
2	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
3	3	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
4	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	2	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
6	4	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
8	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
9	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
10	1	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
11	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
12	1	424-0002-00	1/4" DRIVE TYPE GREASE FITTING ZC YELLOW
13	1	425-0006-00	Mower Inner Idler Spacer
14	1	425-0007-00	Mower Pulley Spacer
15	1	430-0001-00	Mower Pump Spring Tensioner
16	1	433-0012-00	4" Diesel and Economy Mower Idler Pulley
17	1	434-0007-00	2019 Mower Deck Spring
18	1	439-0066-03	Mower Standard Transmission Brake Interlock Bracket
19	1	439-0132-03	RT/SRT Clutch Anti-rotation Brkt
20	1	439-0244-03	Deck Idler Puller Tensioning Bracket
21	1	490-0814-03	4" pulley Pump Idler Pulley Arm Assembly

Engine Cowling Assembly



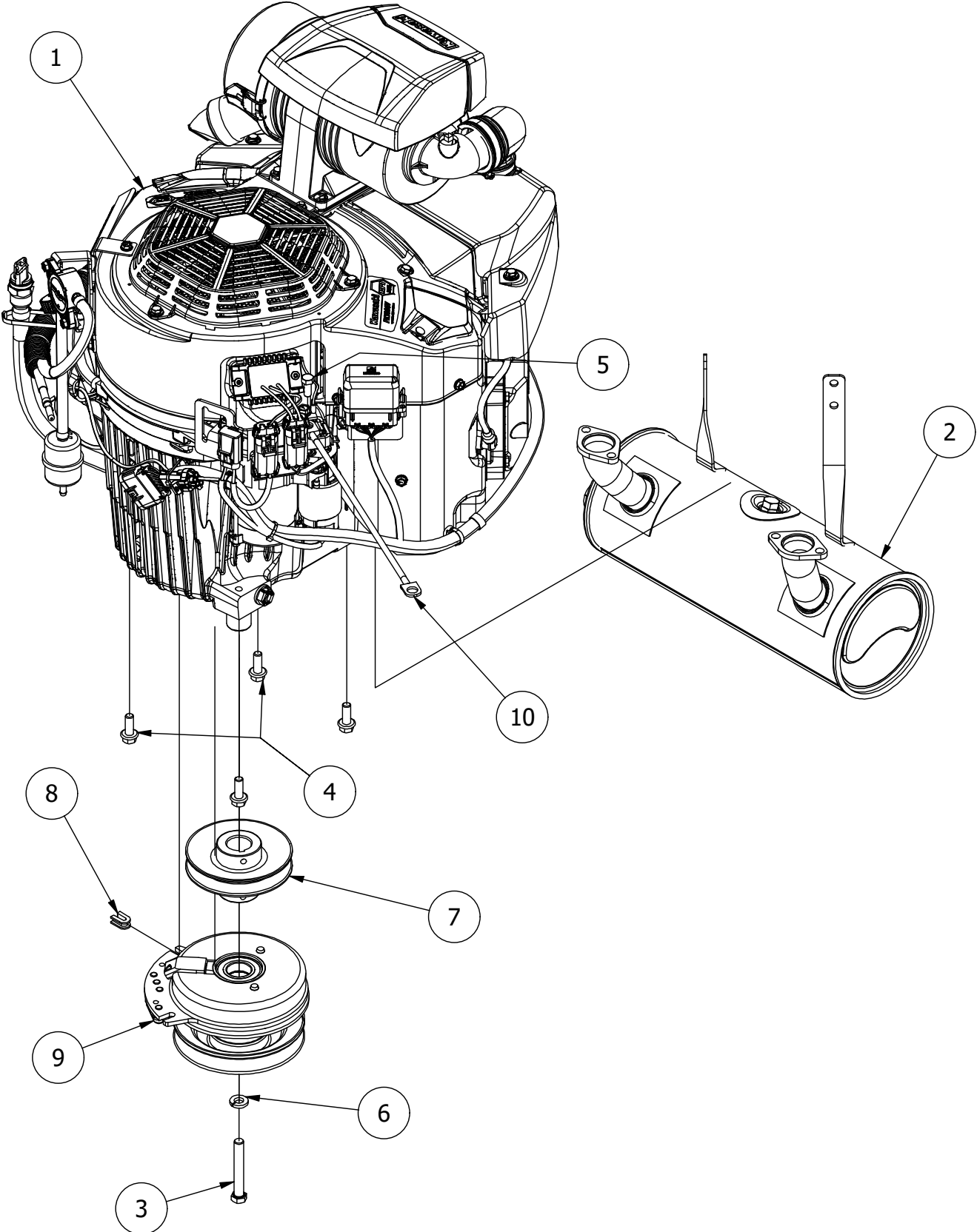
Engine Cowling Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
2	4	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
3	4	413-0014-00	1/2-13 HEX STOVER LOCKNUT GR C ZINC
4	6	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
5	4	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
6	6	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
7	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
8	4	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
9	4	418-0018-00	3/8-16 X 4 CARRIAGE BOLT ZINC/YEL
10	4	418-0019-00	1/2-13 X 3-1/2 HEX FLANGE BOLT (GR.8) ZC/YEL
11	2	422-0061-00	Mower Anti-Scalp Wheel w/out Grease Fitting
12	1	439-0006-03	Mower Muffler Guard
13	2	439-0138-03	Mower Stabilizer Mount bracket
14	1	439-0690-03	2021 RT/SRT Engine Cowling Center
15	1	439-0691-03	2021 RT/SRT Engine Cowling Right
16	1	439-0692-03	2021 RT/SRT Engine Cowling Left
17	1	490-0483-03	2022 SRT Frame Assembly
18	1	497-0002-00	Mower Fold Down Rops

Transmission Assembly



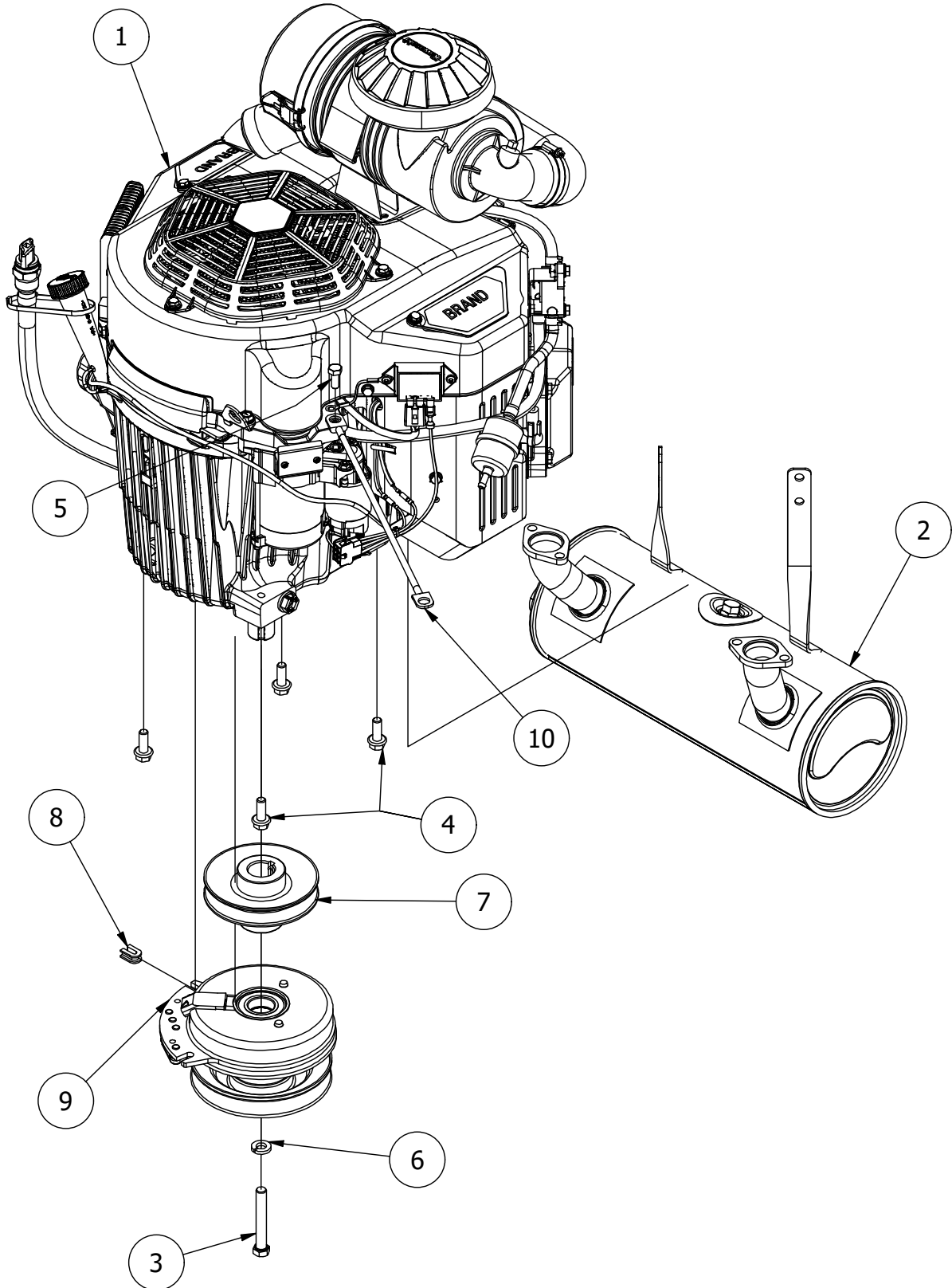
Transmission Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0001-00	Control Arm Rod End, Right
2	2	410-0002-00	Control Arm Rod End, Left
3	4	410-0008-00	5/8" ID X 3/4" OD X 3/4" LENGTH FLANGE BUSHING
4	4	410-0019-00	.627IDx.753ODx1.500 LGTH Sleeve bearing
5	6	413-0001-00	7/16-14 HEX FLANGE NUT W/SERR ZINC
6	2	413-0003-00	5/16 Hex Nut Left hand thread
7	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
8	4	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
9	2	413-0019-00	5/16-18 NYLON INSERT FLANGE L/NUT ZINC
10	8	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
11	4	413-0034-00	5/16-24 HEX FLANGE NUT W/SERR ZINC
12	2	413-0035-00	5/16-24 HEX NUT ZINC
13	2	413-0050-00	5/8-11 NYLON INSERT FLANGE L/NUT ZINC
14	4	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
15	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
16	6	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
17	2	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
18	8	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT GR 8 ZINC YELLOW
19	4	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
20	4	418-0051-00	3/8-16 X 1-3/4 HEX C/S GR 2 ZINC
21	2	418-0058-00	5/8-11 X 15" HEX C/S GR 2 ZINC 3" THD LENGTH
22	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
23	2	422-0005-00	Mower Aluminum Wheel and Radial Tire (XD/Upgrades)
24	1	426-0013-03	Mower Hydraulic Reservoir Mounting Plate
25	1	434-0003-00	Brake Pedal Release Spring
26	2	434-0010-00	Suspension Spring inside Guide
27	2	434-0011-00	Suspension Spring Outside Guide
28	2	435-0002-00	Transmission Drive Arm Rod Standard Transmission
29	1	439-0757-03	2022 XD Park Brake Bracket G16 Left
30	1	439-0758-03	2022 XD Park Brake Bracket G16 Right
31	1	450-0016-00	HTG16 Parker Right Side Transmission w/ Control Orifice
32	1	450-0015-00	HTG16 Parker Left Side Transmission w/ Control Orifice
33	2	451-0001-00	Mower 5/8" Hydraulic Hose
34	1	461-0006-00	Mower Pump Belt, XD models, B x 69.40" Effective Length
35	1	467-0003-00	Hydraulic Fluid Reservoir
36	4	472-0013-00	1/2" (#8) Hose Clamp
37	1	486-0030-00	NO Plunger Limit Switch
38	1	490-0004-03	XD Left Rear Suspension Assembly
39	1	490-0005-03	XD Right Rear Suspension Assembly
40	2	490-0069-03	Mower Suspension Frame Bracket Assembly
41	2	587-0002-00	eNVy Rear Suspension Spring
42	10	613-0001-00	1/2-20 Lug Nut

Kawasaki FXT1000V-EFI Engine Assembly



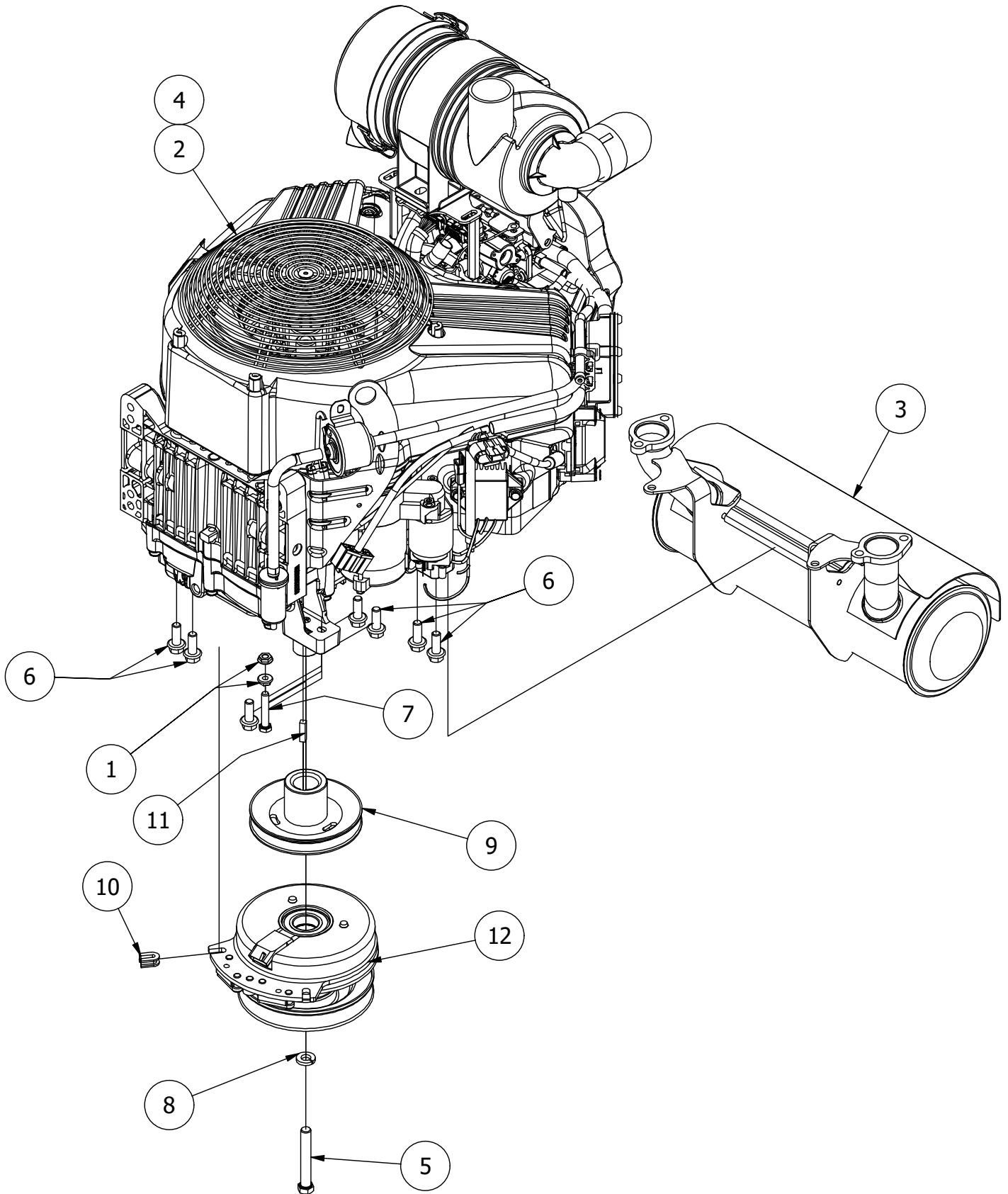
Kawasaki FXT1000V Engine Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0088-00	Kawasaki FXT1000V-EFI Engine
2	1	415-0093-00	Exhaust for Kaw1000(Carb&EFI)
3	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
4	4	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
5	1	418-0278-00	M8-1.25 X 20MM HEX FLANGE BOLT ZINC 10.9
6	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
7	1	433-0002-00	Drive Pulley, B Belt
8	1	437-0025-00	Mower Rotation Stop Brkt Sleeve
9	1	470-0002-00	PTO Clutch
10	1	486-0017-00	Mower Negative Battery Cable 28" long

Kawasaki FXT1000V-Carb Engine Assembly



Kawasaki FXT1000V Engine Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0084-00	Kawasaki FXT100V (1000 Carbureted) Engine
2	1	415-0093-00	Exhaust for Kaw1000(Carb&EFI)
3	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
4	4	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
5	1	418-0278-00	M8-1.25 X 20MM HEX FLANGE BOLT ZINC 10.9
6	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
7	1	433-0002-00	Drive Pulley, B Belt
8	1	437-0025-00	Mower Rotation Stop Brkt Sleeve
9	1	470-0002-00	PTO Clutch
10	1	486-0017-00	Mower Negative Battery Cable 28" long

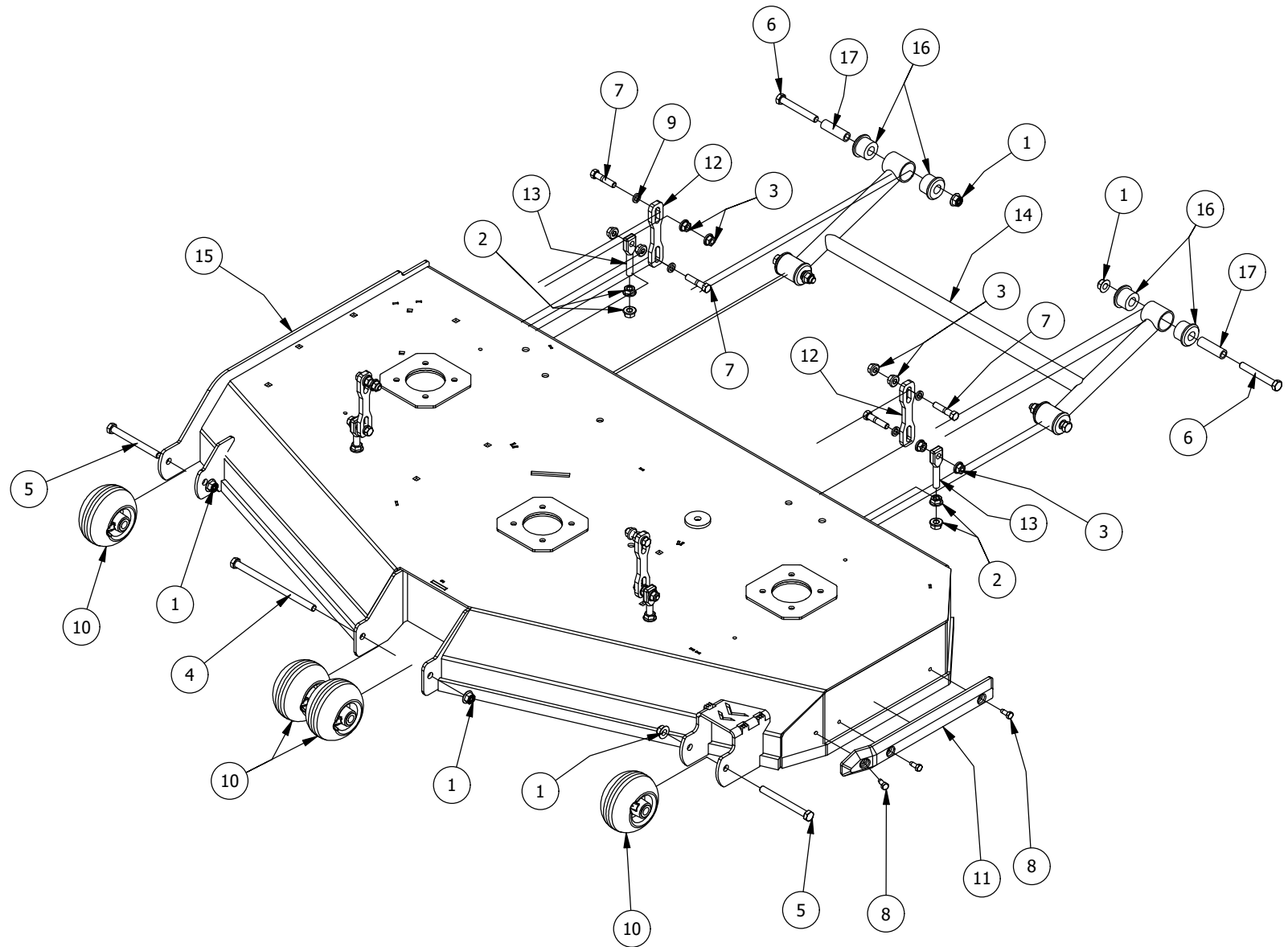
Vanguard 37EFI Engine Assembly



Vanguard 37EFI Engine Assembly

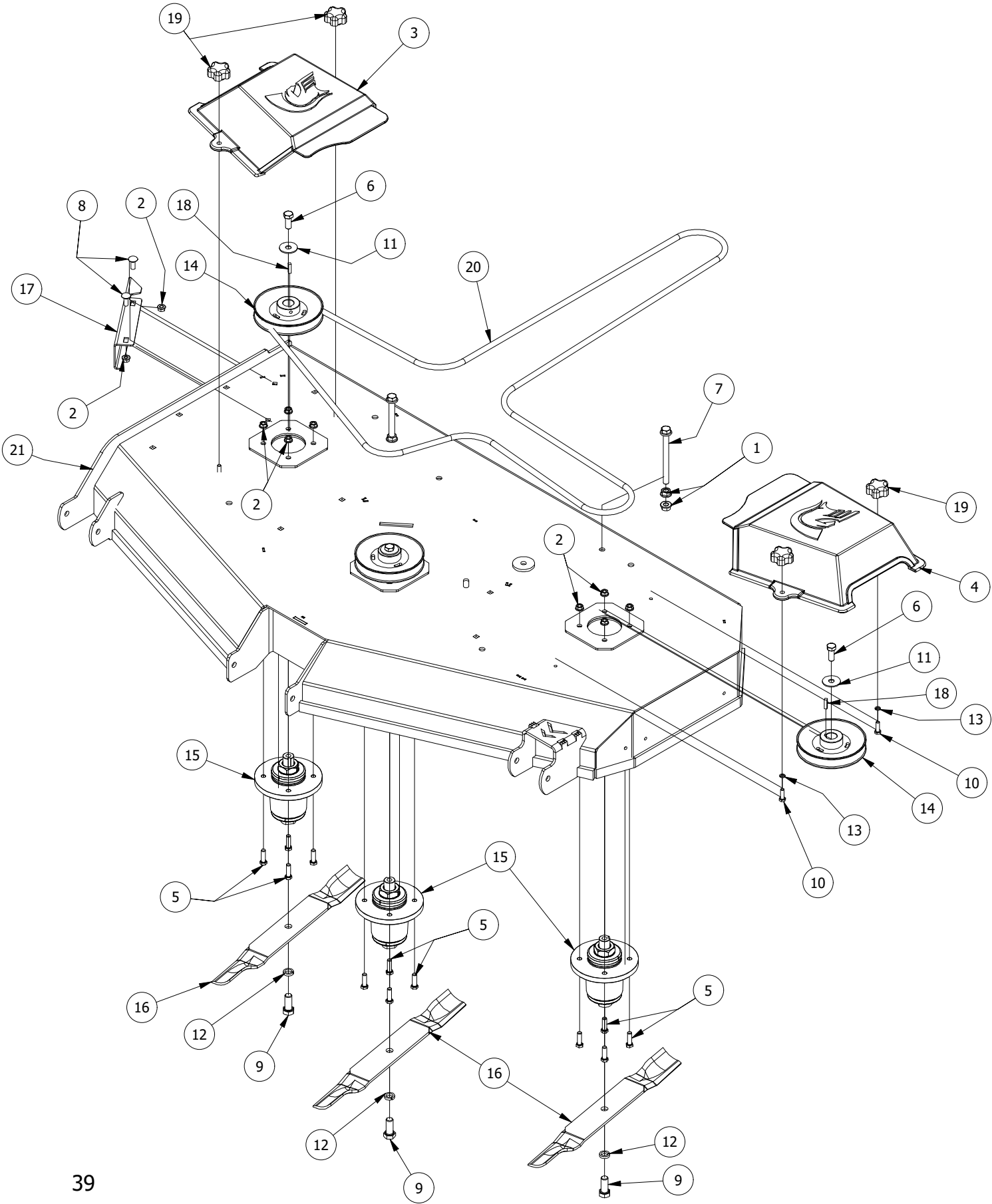
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
2	1	415-0012-00	37 HP Vanguard Engine for SRT
3	1	415-0086-00	Exhaust System w/ Insulated Muffler for Vanguard 28/32/36/37
4	1	416-0061-00	Vanguard Oil Drain Hose with Cap 11.5 L
5	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
6	7	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
7	1	418-0024-00	5/16-18 X 1-3/4 HEX C/S GR 5 ZINC
8	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
9	1	433-0001-00	Mower Hydraulic Pump Drive Pulley, A Belt
10	1	437-0025-00	Mower Rotation Stop Brkt Sleeve
11	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
12	1	470-0002-00	PTO Clutch

61" Deck Scalping Wheels and Stabilizer Assembly



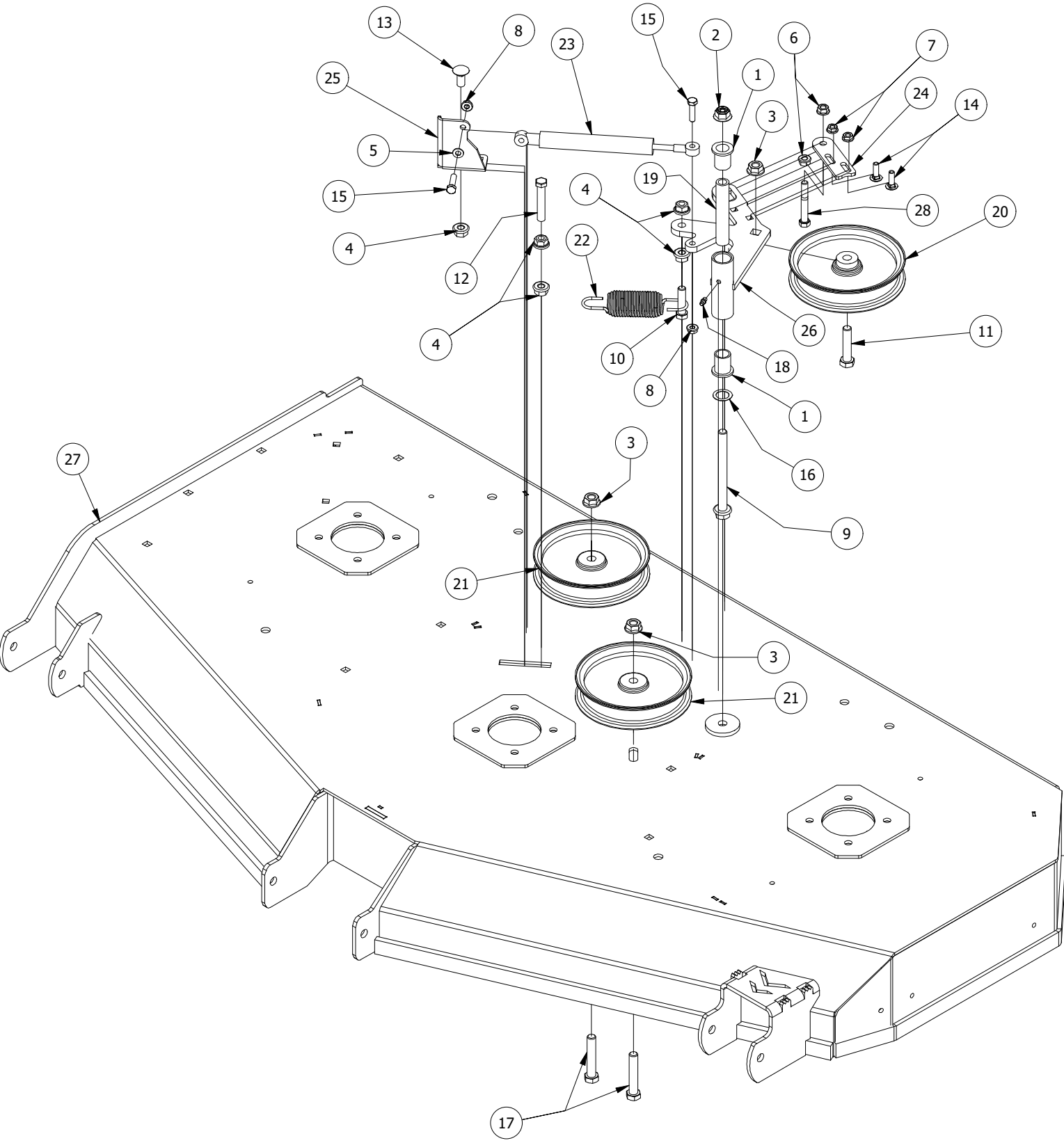
61" Deck Scalping Wheels and Stabilizer Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	7	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
2	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
3	16	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
4	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
5	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
6	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
7	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
8	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y
9	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
10	4	422-0001-00	Anti-Scalp Wheel
11	1	429-0001-00	Mower Nylon Deck Guard
12	4	435-0007-00	Mower Deck Link
13	4	448-0001-00	Mower Deck Height Adjustment Stud
14	1	490-0014-00	Mower 54"/61" Deck Frame Stabilizer Assembly
15	1	490-0061-00	2020 61 RT/SRT Deck assembly
16	8	732-2000-00	Large MTV A-Arm Bushing
17	4	732-2001-00	Large MTV A-Arm Bushing Sleeve

61" Spindles, Blades, Pulleys, and Covers



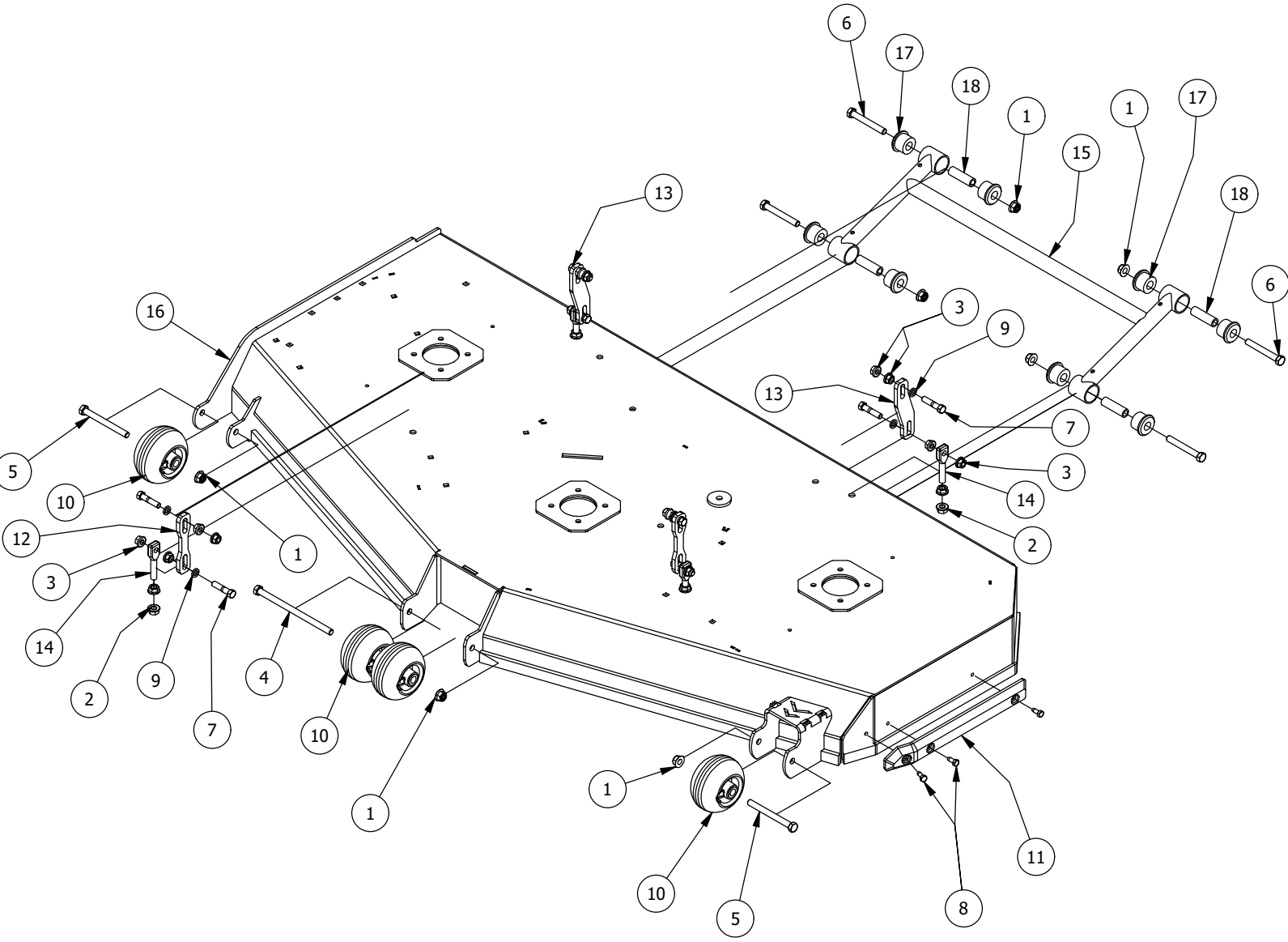
61" Spindles, Blades, Pulleys, and Covers			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
2	14	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
3	1	414-0020-00	Right Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
4	1	414-0021-00	Left Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
5	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
6	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
7	2	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
8	2	418-0045-00	3/8-16 X 1 Carriage Bolt Zinc Yellow
9	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW
10	4	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
11	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
12	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
13	4	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
14	3	433-0003-00	Deck Pulley 61"
15	3	437-0005-00	Mower Heavy Duty Deck Spindle
16	3	438-0002-00	61" Mower Deck Blade
17	1	439-0725-00	2021 61" RZ/RT/SRT Deck Wiper Bracket
18	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
19	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
20	1	461-0002-00	61" Mower Deck Belt, HB x 167.9" Effective Length
21	1	490-0061-00	2020 61 RT/SRT Deck assembly

61" Deck Idler Assembly



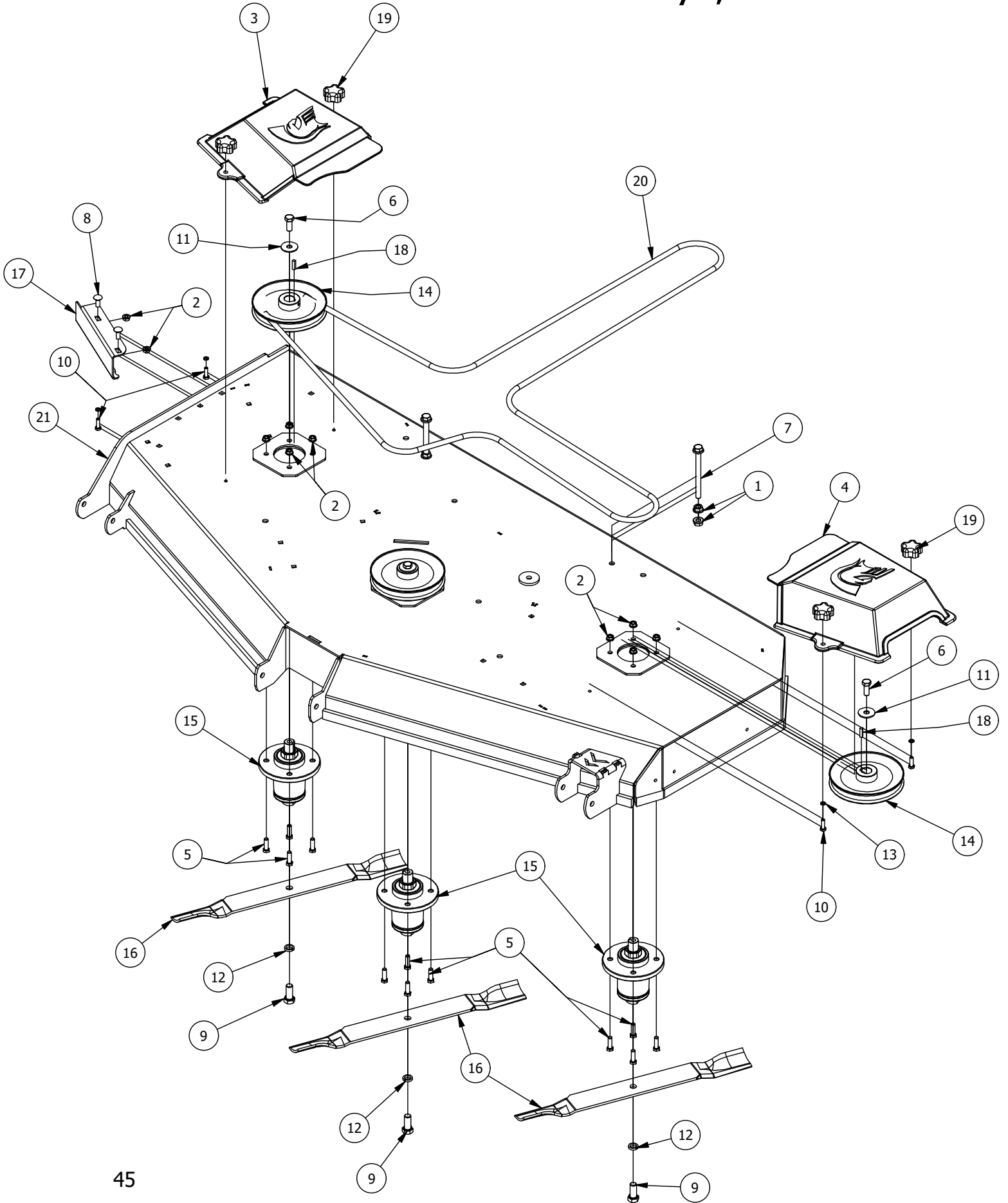
61" Deck Idler Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
2	1	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
3	3	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
4	5	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
5	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
6	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
8	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
9	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
10	1	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
11	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
12	1	418-0013-00	7/16-14 X 2-1/2 HEX C/S GR 5 ZINC
13	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
14	2	418-0060-00	5/16-18 X 1 CARRIAGE BOLT ZINC YELLOW
15	2	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
16	1	418-0110-00	.767 ID X 1.125 OD X .016 THK TRIPLE WAVE WASHER 1074-1095
17	2	418-0246-00	1/2-13 x 2-3/4 Hex Flange Bolt (GR.8) ZC/YEL
18	1	424-0002-00	1/4" DRIVE TYPE GREASE FITTING ZC YELLOW
19	1	425-0006-00	Mower Inner Idler Spacer
20	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
21	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
22	1	434-0007-00	2019 Mower Deck Spring
23	1	434-0009-00	Idler Gas Spring
24	1	439-0257-03	Deck Idler Pulley Belt Retainer Brkt
25	1	439-0335-03	Deck Belt Idler Damper Mounting Bracket
26	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
27	1	490-0061-00	2020 61 RT/SRT Deck assembly
28	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc

72" Deck Scalping Wheels and Stabilizer Assembly



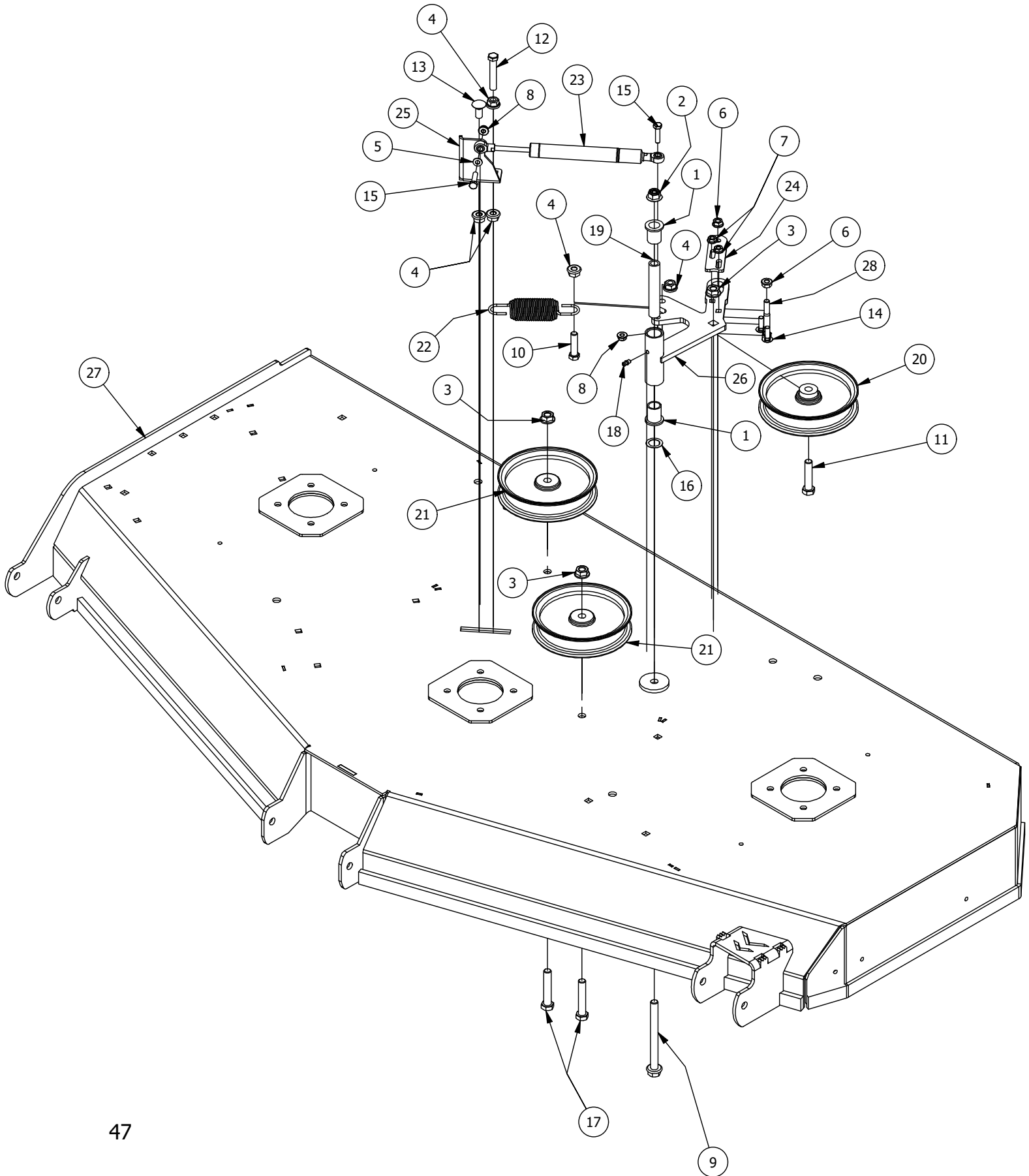
72" Deck Scalping Wheels and Stabilizer Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	7	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
2	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
3	16	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
4	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
5	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
6	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
7	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
8	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y
9	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
10	4	422-0001-00	Anti-Scalp Wheel
11	1	429-0001-00	Mower Nylon Deck Guard
12	2	435-0007-00	Mower Deck Link
13	2	435-0011-03	Mower 72" Deck Rear Height Arm Connecting Link
14	4	448-0001-00	Mower Deck Height Adjustment Stud
15	1	490-0015-13	Mower 72" Deck Frame Stabilizer Assembly
16	1	490-0066-03	72" Mower Deck Assembly
17	8	732-2000-00	Large MTV A-Arm Bushing
18	4	732-2001-00	Large MTV A-Arm Bushing Sleeve

72" Spindles, Blades, Pulleys, and Covers



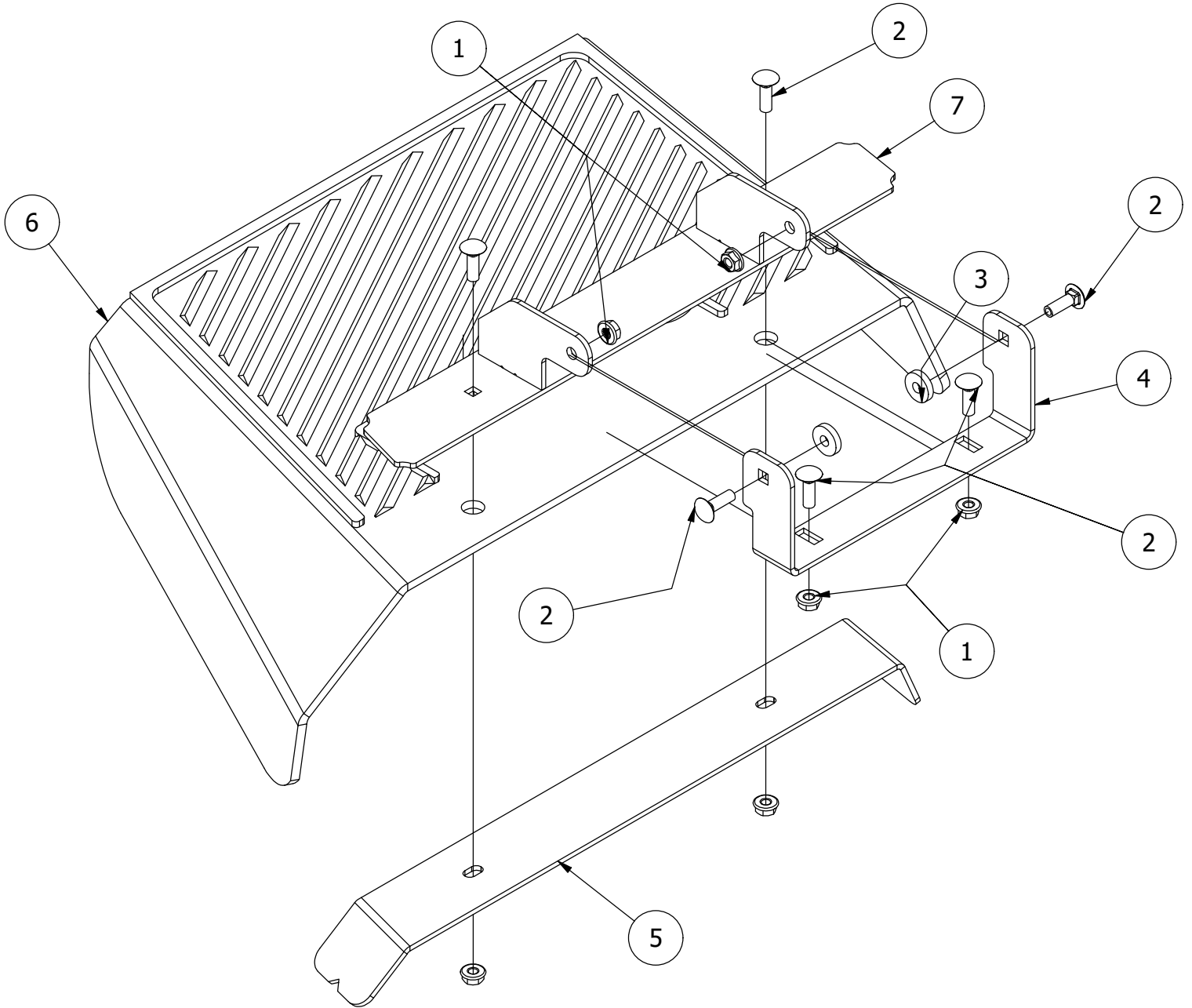
72" Spindles, Blades, Pulleys, and Covers			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
2	14	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
3	1	414-0020-00	Right Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
4	1	414-0021-00	Left Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
5	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
6	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
7	2	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
8	2	418-0045-00	3/8-16 X 1 Carriage Bolt Zinc Yellow
9	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW
10	4	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
11	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
12	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
13	4	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
14	3	433-0005-00	Deck Pulley 72"
15	3	437-0005-00	SRT Mower Heavy Duty (4 Bearing) Deck Spindle
16	3	438-0003-00	72" Mower Deck Blade
17	1	439-0718-03	2021 72" Deck Wiper Bracket
18	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
19	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
20	1	461-0003-00	72" Mower Deck Belt, HB x 186.5" Effective Length
21	1	490-0066-03	2020 72" Mower Deck Assembly

72" Deck Idler Assembly



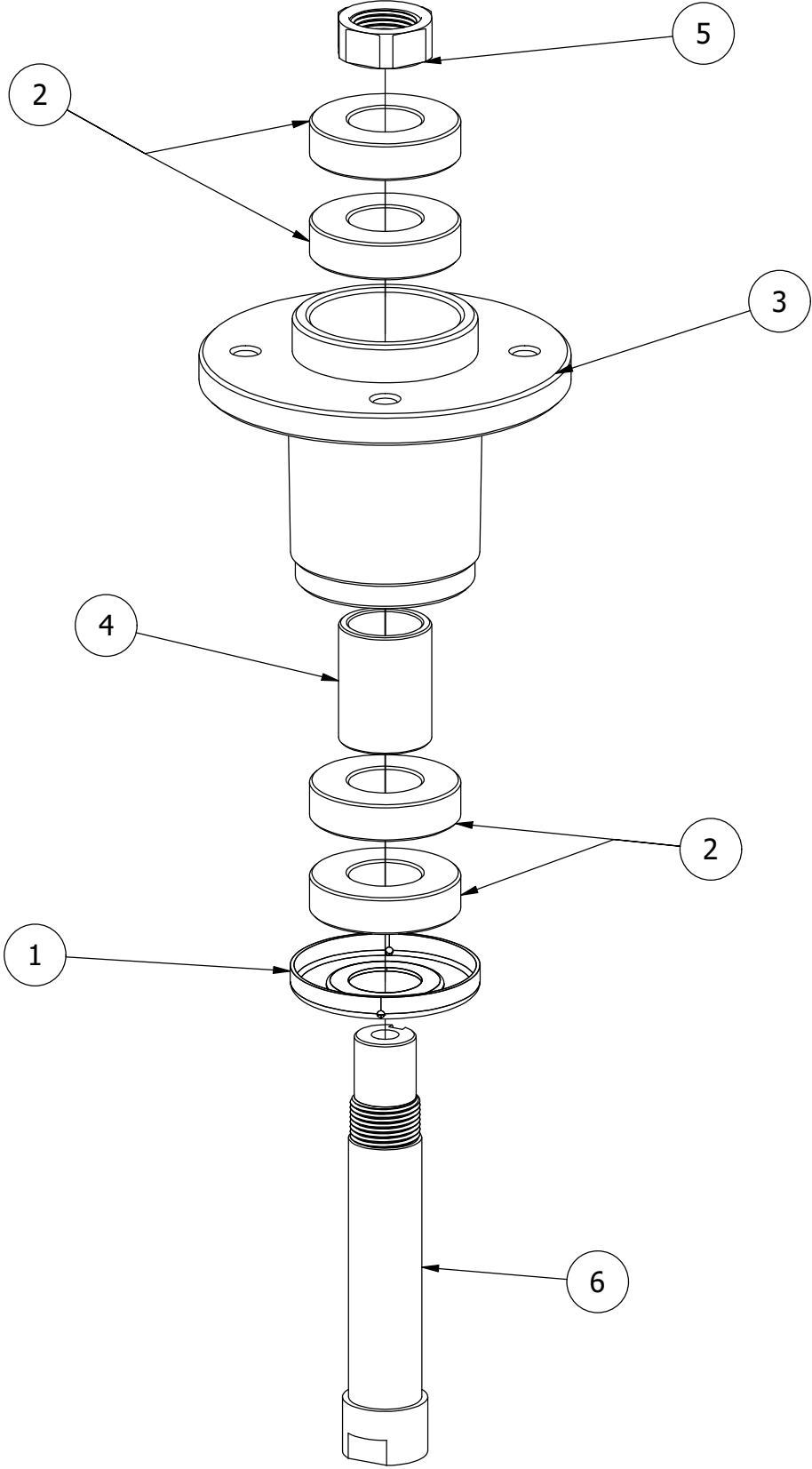
72" Deck Idler Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
2	1	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
3	3	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
4	5	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
5	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
6	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
8	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
9	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
10	1	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
11	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
12	1	418-0013-00	7/16-14 X 2-1/2 HEX C/S GR 5 ZINC
13	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
14	2	418-0060-00	5/16-18 X 1 CARRIAGE BOLT ZINC YELLOW
15	2	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
16	1	418-0110-00	.767 ID X 1.125 OD X .016 THK TRIPLE WAVE WASHER 1074-1095
17	2	418-0246-00	1/2-13 x 2-3/4 Hex Flange Bolt (GR.8) ZC/YEL
18	1	424-0002-00	1/4" DRIVE TYPE GREASE FITTING ZC YELLOW
19	1	425-0006-00	Mower Inner Idler Spacer
20	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
21	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
22	1	434-0007-00	2019 Mower Deck Spring
23	1	434-0009-00	Idler Gas Spring
24	1	439-0257-00	Deck Idler Pulley Belt Retainer Brkt
25	1	439-0335-00	Deck Belt Idler Damper Mounting Bracket
26	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
27	1	490-0066-03	2020 72" Mower Deck Assembly
28	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc

Deck Chute Assembly



Deck Chute Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
2	6	418-0060-00	5/16-18 X 1 CARRIAGE BOLT ZINC YELLOW
3	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
4	1	439-0111-03	Mower Chute Mounting Bracket
5	1	439-0190-03	2020 Deck Chute Hinge Backer Bracket
6	1	481-0011-00	2020 RT/SRT Rubber Discharge Chute
7	1	490-0056-03	RT/SRT Deck Chute Hinge Assembly

Deck Spindle Assembly



Deck Spindle Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	437-0014-00	Mower Deck Spindle Dust Cup
2	4	410-0003-00	Spindle Bearing
3	1	437-0016-00	Mower Deck Spindle Casting for 437-0005-00
4	1	437-0012-00	Deck Spindle Spacer For 437-0005-00
5	1	437-0013-00	Mower Deck Spindle Nut for 437-0004-00 and 437-0005-00
6	1	437-0010-00	Deck Spindle Shaft For 437-0004-00 and 437-0005-00

491-0001-00
Warning Label Cluster



491-0039-00
Seat Weight
Capacity Decal



491-0003-00
Belt Routing Decal



491-0175-00
SRT-XD Model Cowling Decal



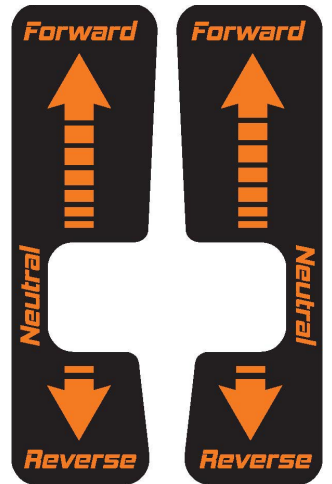
491-0038-00
Parker Pump Decal



491-0201-00
SRT-XD w/ GT Trac Decal



491-0033-00
Drive Arm F/N/R Decal



491-0197-00
EPA Compliance Label



491-0037-00
Front Logo



491-0040-00
Rear Logo



491-0081-00
Fuel Tank Right Decals



491-0080-00
Fuel Tank Left Decals



491-0131-00
61" Deck Decal



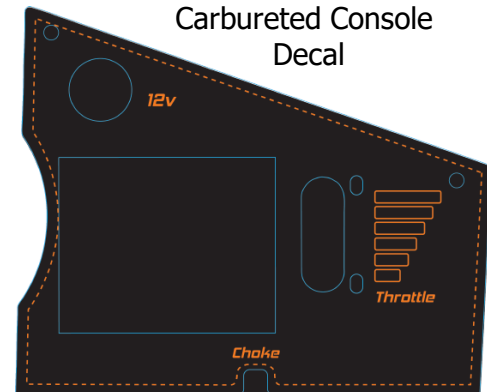
491-0130-00
54" Deck Decal



491-0132-00
2020 XTF-72 Decal



491-0094-00
Carbureted Console Decal



491-0093-00
2019 Spartan EFI / Kohler Console Decal

